

2023

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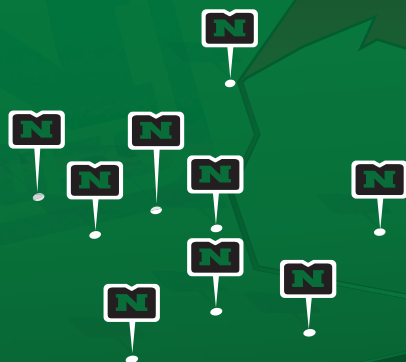
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ARM Mission Statement

ARM is committed to the aggregate and ready mix industries to make concrete the construction material of choice through promotion, education, environmental, and government issues.

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On the Cover

Project owner: United Properties

Project engineer: Kimley-Horn

Project architect: Stewart & Associates, Inc.

Ready Mix Supplier: Cemstone Product Company

RBC Gateway is a 37 story multi use skyscraper totaling 1.2 million square feet. It is one of the ten tallest buildings in downtown Minneapolis, and includes: 531,000 square feet of office space, a five-star luxury hotel, 34 private condos, street level retail, 455-stall underground parking, and 17,000 square feet of public plaza.

Cemstone Products Company is the ARM member ready mix producer that supplied 61,000 yards of highly technical concrete for this project. Concrete placements occurred from July of 2019 to May of 2022. Over 50 different concrete mixtures were supplied on this project, which included: mass concrete, up to 12,000 psi strength concrete, pumpable concrete that could go up 37 stories, air-entrained 5,000 psi lightweight concrete, exposed aggregate concrete, colored concrete, high-early strength concrete for post-tensioned decks, and many others.

Concrete used for the post-tensioned decks was the most significant volume used on the RBC Gateway Project. This mixture had a required compressive strength of 3,000 psi in 18-hours. The typical method for obtaining this high early strength is to increase the cement content. Rather than increase the cement content, Cemstone used additives and admixtures to increase the early strength. Using data from the "NRMCA Member Industry-Average EPD for Ready Mix Concrete" document, it is estimated that the Global Warming Potential (GWP) was lowered by 73 kgCO₂e/yd by using the mix in comparison to the typical mix with more cement.

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218.623.1888



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www.hayden-murphy.com

Calendar of Events

Concrete Open at the Legends Golf Club

June 21, 2023
Prior Lake, MN

Summer Breeze Event—Board Meeting, Awards Program, and Networking

July 26-28, 2023
Madden's on Gull Lake
Brainerd, MN

2023-2024 MnDOT Technical Certification Course Registration Begins

October 1, 2023

ARM of Minnesota Annual Convention

November 28-29, 2023
Marriott Minneapolis West
Minneapolis, MN

ARM Board of Directors

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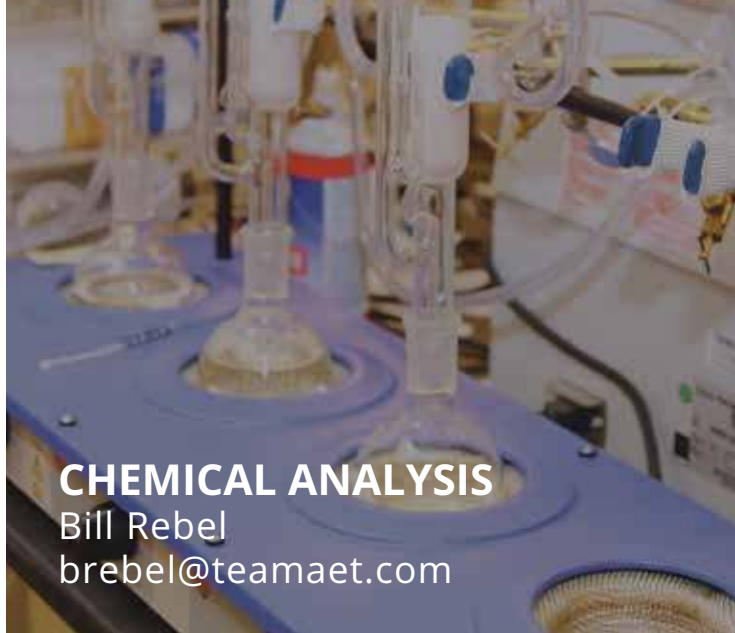
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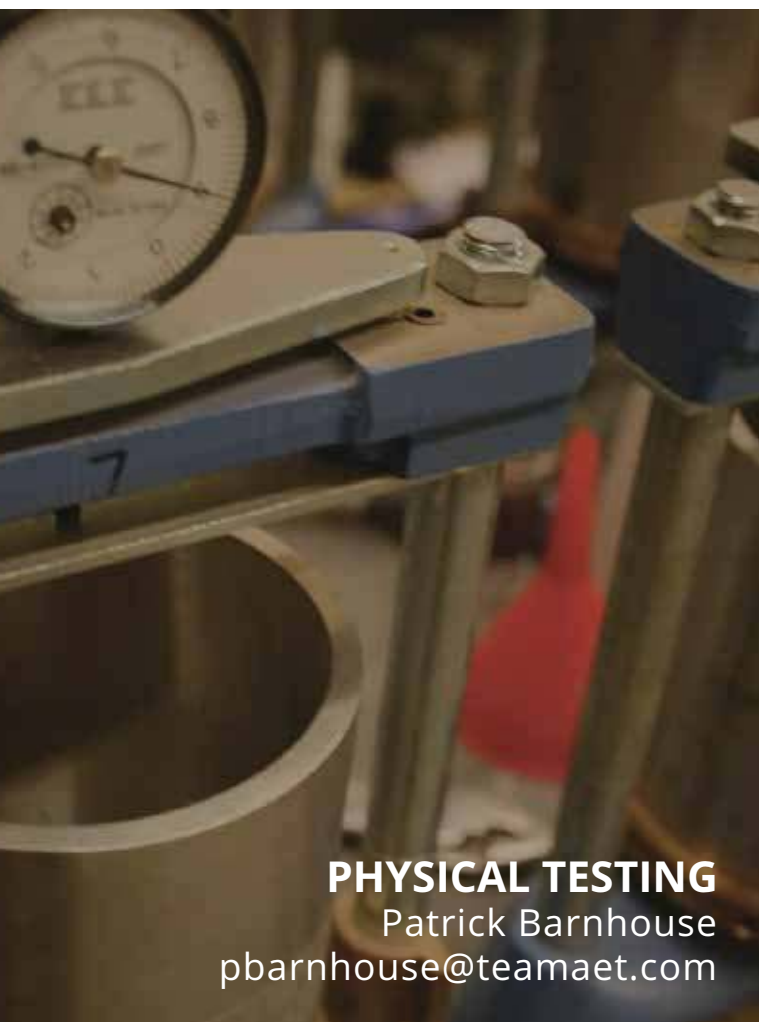
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Darlene Carlson, CEO, 218.591.5947

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Ph: 218.879.3358
901 Hwy. 33 S

Superior, WI

Ph: 715.394.5981
1 Winter St.

Products & Services: Ready Mix, Block, Sand & Gravel, Logix ICF, Versa-Lok Retaining Wall Block

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Apple Valley, MN 55124
https://www.avrconcrete.com

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15305 Johnny Cake Ridge

Burnsville, MN

952.997.9100
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Empire, MN

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South St Paul, MN

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843 Hardman Ave
Maple Grove, MN

952.997.9100
8451 Revere Lane N

Elk River, MN

952.997.9100
20600 Hwy 169

Anoka, MN

952.997.9100
710 North St

Buffalo, MN

952.997.9100
411 Hwy 55 West

Ham Lake, MN

952.997.9100

1595 Hwy 65 NE

Monticello, MN

952.997.9100
10341 Dalton Ave

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Eric Bryan, Executive Vice President
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Bayport, MN

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Fax: 507.825.4073

1811 Foreman Dr.

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Luverne, MN

507.283.8077

Slayton, MN

507.836.6102

Tyler, MN

507.247.5575

Brookings, SD

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Harrisburg, SD

605.543.6000

Madison, SD

605.256.6211

Sioux Falls, SD

605.543.6000

Products & Services: Ready Mix Concrete, Aggregates, AMVIC Forms, Prinsco Drainage Products

Cemstone Products Co.

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Tim Becken, Senior VP of Operations
Ken Kuhn, VP/General Manager,

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Arlington, MN

1108 Circle Dr., 952.492.3939

Becker, MN

11300 125th Ave. SE, 320.251.8822

Brainerd, MN

17229 County Rd. 25, 320.676.3365

Burnsville, MN

2300 West Cliff Rd., 651.688.9520

Columbus, MN

14609 Lake Dr., 651.688.9520

Dayton, MN

17601 Territorial Rd., 651.688.9520

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Steve Juhl
District Sales Manager
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Dan Bokinskie
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Waite Park, MN 56387

Yellow Medicine Quarry
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Granite Falls, MN 65241

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Matt Schuelenberg
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Sales Representative

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Hastings, MN 55033

Eden Prairie
6401 Industrial Drive
Eden Prairie, MN 55346

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Elk River, MN 55330

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Rosemount, MN 55068

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Milaca, MN 56353

Maple Grove
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Grove, MN 55369

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Brighton, MN 55112

Ramsey
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314 21st St. E, 651.688.9520
Isle, MN
1515 410th St., 320.676.3365
Jordan, MN
3350 West 166th St., 952.492.3939
Lakeland, MN
16164 Hudson Blvd., 651.688.9520
Minneapolis, MN
65 26th Ave. N, 651.688.9520
Montgomery, MN
928 4th St. NW, 952.492.3939
Rock Creek, MN
5962 State Hwy. 70, 320-676-3365
Rosemount, MN
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St. Bonifacius, MN
4323 Palmer Place, 763.972.6111
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Brook Park, MN (Hinkley Pit)
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Dayton, MN
17601 Territorial Rd., 651.688.9526
Henderson, MN
32563 Scenic Byway, 651.688.9526
Isle, MN
1515 410th St., 320.676.3365
St. Cloud, MN (Waite Park Pit)
2560 86th Ave. E, 320.293.6550
Sauk Rapids, MN (St. Cloud - East Pit)
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2399 10 1/2 St, 715.986.4442
New Richmond, WI
1190 County Rd G, 715.246.4238
Spooner, WI
W6465 Beaver Brook Ave,
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Jackson, MN
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1501 Riverview Ln., 507.446.2410
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Eagan, MN 55121

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Silver Bay, MN; Superior, WI

Pit Locations: Biwabik, MN; Canyon, MN; Two Harbors, MN

Products & Services: Duluth Ready Mix is a full service concrete and block supplier and complete aggregate materials crushing and washing division.

Fischer Mining

Ph. 952.997.9130
14698 Galaxie Ave
Apple Valley, MN 55124
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Representative:

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Pit Location:

Apple Valley

15305 Johnny Cake Ridge



Aggregate Industries provides high quality Construction Aggregate and Ready Mix Concrete to the Twin Cities and Fargo/Moorhead markets. At Aggregate Industries, we believe in environmental excellence, sustainability, and corporate responsibility.

Aggregate Industries Midwest Region

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Aggregate Base Materials

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Representatives:

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Derek Hawkinson, Vice President

Paul Hawkinson, Secretary Treasurer

Plant Location: Grand Rapids, MN

Products & Services: Sand,
gravel products, crushed and washed
rock, decorative boulders, and other
construction aggregates

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123 CTH A

Black River Falls, WI 54615

www.hoffmanconstructionco.com

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Chad Sell, csell@hoffcons.com,

715.896.2040

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Infrastructure Improvements; Railroad
Siding and Loop Construction; Mine
Reclamation; Clearing & Grubbing Trees

Holcim MAR, Inc.

North Central Region

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Maple Grove 11001 77th Ave. N.

Minneapolis South 400 West 61st St.

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St NE

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Cooperstown, ND

Fargo, ND

Fergus Falls, MN

Grand Forks, ND

Hawley, MN

Hillsboro, ND

Jamestown, ND

Lisbon, ND

Mahnomen, MN

Ottertail, MN

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Sheyenne, ND 701.996.2923

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Wahpeton, ND

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16164 Hudson Blvd. N

Larson Quarry – St. Paul Park

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10120 Grey Cloud Island Dr.

Nelson Plant – Cottage Grove

651.683.8190

11250 Grey Cloud Trail S

St. Croix Valley Plant - Shafer

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Minneapolis River Terminal

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Representatives:

Justin Flack, General Manager

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Bryan Patterson, Technical Sales Manager,

bpatterson@gcc.com, 303.739.5916

Scott Ruby, MN Market Manager,

sruby@gcc.com, 612.280.2563

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jfromm@gcc.com, 218.451.0320

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www.gcpat.com

Representatives:

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john_beasley@hayden-murphy.com
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Representatives:

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jake.dalbec@stantec.com 763-479-4229
Mark Panian, Principal, Senior Regulatory
Compliance Specialist, mark.panian@stantec.com, 651-294-4582

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Products & Services: Environmental
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MN Branch Locations: Apple Valley,
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Rochester South, Savage

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www.unifiedscreening.com

Representatives:

Jim Georgantones, North Central Sales Manager,

jimmy.georgantones@unifiedscreening.com

Rod Skindrud, Outside - CSR

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Aggregate Division

Representatives

Mike Brorby

General Manager701.739.0223

Jay Evans

Performance Manager701.388.6475

Jeff Rehder

Area Manager701.371.8813

Locations

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Detroit Lakes, MN218.846.1100

Fordville, ND701.229.3250

Fairview, MT701.215.0144

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Grand Forks, ND701.746.5000

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Williston, ND701.651.6735

Strata Corporation

1600 N. 48th Street

Grand Forks, ND 58203



Corporate Office701.746.7491

Fax701.775.5584

Producer Members By City

Location	Ready Mix	Aggregate	Company	Phone
Adrian, MN	●		Buffalo Ridge Concrete	507.483.2690
Aitkin, MN	●		Cemstone Products Co	320.676.3365
Aitkin, MN		●	Cemstone Products Co	320.676.3365
Albert Lea, MN	●		Croell, Inc	507.373.2357
Albert Lea, MN	●		Cemstone Concrete Materials, LLC - MN	507.446.2410
Albertville, MN	●		Knife River	888.610.4483
Alexandria, MN	●		Knife River	320.762.2457
Alexandria, MN	●		Duininck Concrete, LLC	320.763.4600
Annandale, MN	●		Knife River	888.235.4343
Anoka, MN	●		AVR, Inc. & Affiliates	952.997.9100
Apple Valley, MN	●		AVR, Inc. & Affiliates	952.997.9100
Apple Valley, MN		●	Fischer Mining	952.997.9130
Arlington, MN	●		Cemstone Products Co	952.492.3939
Barnum, MN	●		Smitty's Ready Mix	218.389.3276
Baxter, MN	●		Knife River	800.450.4726
Bayport, MN		●	Bryan Rock Products	952.445.3900
Becker, MN	●		Cemstone Products Co	320.251.8822
Becker/Big Lake, MN	●		Knife River	888.640.1600
Belle Plaine, MN	●		Holcim MAR, Inc.	1.800.CONCRETE
Belle Plaine, MN	●		River's Edge Concrete	952.873.3513
Belle Plaine, MN (Blakeley Pit)		●	Minnesota Paving & Materials	763.428.8886
Belle Plaine, MN (Sibley Pit)		●	Minnesota Paving & Materials	952.873.6326
Bellingham, MN	●		GCC Ready Mix	877.816.4422
Bemidji, MN	●		Knife River	218.751.5413
Bemidji, MN	●	●	Knife River Materials	218.441.4700
Benson, MN	●		Duininck Concrete, LLC	320.843.4177
Biwabik, MN		●	Duluth Ready Mix	218.729.7728
Black River Falls, WI		●	Hoffman Construction Company	715.284.2512
Blaine, MN		●	Martin Marietta Aggregates	763.425.4191
Blue Earth, MN	●		Cemstone Concrete Materials, LLC - MN	507.553.5113
Brainerd, MN	●		Cemstone Products Co	320.676.3365
Brook Park, MN		●	Cemstone Products Co	320.676.3365
Brookings, SD	●		Buffalo Ridge Concrete	605.692.6040
Brownton, MN	●		River's Edge Concrete	952.873.3513
Buffalo, MN		●	Knife River	888.640.5520
Buffalo, MN	●		AVR, Inc. & Affiliates	952.997.9100
Burnsville, MN		●	Kraemer Mining & Materials	952.890.3611
Burnsville, MN	●		Cemstone Products Co	651.688.9520
Burnsville, MN	●		AVR, Inc. & Affiliates	952.997.9100
Caledonia, MN	●		Croell, Inc	507.725.3374
Canby, MN	●		GCC Ready Mix	877.816.4422
Cannon Falls, MN	●		River's Edge Concrete	507.263.0721
Canyon, MN		●	Duluth Ready Mix	218.729.7728
Carrington, ND	●		Holcim MAR, Inc.	218.236.9880

Location	Ready Mix	Aggregate	Company	Phone
Cloquet, MN	●		Arrowhead Concrete Works	218.879.3358
Cloquet, MN	●		Duluth Ready Mix	218.729.7728
Columbus, MN	●		Cemstone Products Co	651.688.9520
Comfrey, MN		●	Minnesota Paving & Materials	507.628.4202
Cooperstown, ND	●		Holcim MAR, Inc.	218.236.9880
Cottage Grove, MN		●	Holcim MAR, Inc.	651.683.8190
Crookston, MN		●	Strata Corporation	218.281.2409
Crookston, MN	●		Strata Corporation	701.738.0200
Cumberland, WI		●	Cemstone Products Co	715.986.4442
Danube, MN	●		Duininck Concrete, LLC	320.826.2364
Dayton, MN	●		Cemstone Products Co	651.688.9520
Dayton, MN		●	Cemstone Products Co	651.688.9526
Deerwood, MN	●		Knife River	888.450.4726
Deerwood, MN		●	Knife River	800.450.3460
Delano, MN	●		Cemstone Products Co	763.972.6111
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Producer Members By City

Location	Ready Mix	Aggregate	Company	Phone
Detroit Lakes, MN		●	Strata Corporation	218.846.1100
Detroit Lakes, MN	●		Strata Corporation	218.847.7290
Duelm, MN		●	Minnesota Paving & Materials	763.428.8886
Duluth, MN	●		Arrowhead Concrete Works	218.729.8274
Duluth, MN	●		Duluth Ready Mix	218.729.7728
Dundee, MN		●	Minnesota Paving & Materials	507.625.4848
Eagan, MN			Cemstone Contractor Supply Store	651.905.1500
East Bethel, MN	●		Cemstone Products Co	651.688.9520
East Grand Forks, MN	●		Strata Corporation	701.738.0200
Eden Prairie, MN		●	Martin Marietta Aggregates	763.425.4191
Elk River, MN		●	Holcim MAR, Inc.	763.441.3227
Elk River, MN		●	Martin Marietta Aggregates	763.425.4191
Elk River, MN	●		Cemstone Products Co	651.688.9520
Elk River, MN		●	Knife River	888.640.5520
Elk River, MN	●		AVR, Inc. & Affiliates	952.997.9100
Empire, MN		●	Holcim MAR, Inc.	651.683.8190
Empire, MN	●		Holcim MAR, Inc.	1.800.CONCRETE
Empire, MN	●		AVR, Inc. & Affiliates	952.997.9100
Fairmont, MN	●		Cemstone Concrete Materials, LLC - MN	507.553.5113



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Location	Ready Mix	Aggregate	Company	Phone
Fargo, ND		●	Holcim MAR, Inc.	701.277.0174
Fargo, ND	●		Holcim MAR, Inc.	218.236.9880
Faribault, MN	●		Cemstone Concrete Materials, LLC - MN	507.446.2410
Farmington, MN		●	Dakota Aggregates	651.286.1313
Farmington, MN		●	Minnesota Paving & Materials	651.460.4700
Fergus Falls, MN	●		Holcim MAR, Inc.	218.236.9880
Foley, MN		●	Minnesota Paving & Materials	763.428.8886
Fordville, ND		●	Strata Corporation	701.229.3250
Forest Lake, MN	●		Holcim MAR, Inc.	1.800.CONCRETE
Forest Lake, MN	●		Knife River	888.610.4483
Fort Ripley, MN		●	Knife River	800.862.0365
Gibbon, MN	●		Cemstone Products Co	952.492.3939
Glencoe, MN	●		Knife River	888.235.4343
Glenwood, MN	●		Duininck Concrete, LLC	320.634.4765
Glyndon, MN		●	Holcim MAR, Inc.	218.498.0151
Glyndon, MN		●	Strata Corporation	218.443.0454
Grand Forks, ND		●	Strata Corporation	701.456.5000
Grand Forks, ND	●		Strata Corporation	701.738.0200
Grand Forks, ND	●		Holcim MAR, Inc.	218.236.9880

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Grand Rapids, MN		•	Hawkinson Sand & Gravel	218.326.5911
Granite Falls, MN		•	Martin Marietta Aggregates	320.564.2125
Hackensack, MN	•		Cemstone Products Co	320.676.3365
Hallock, MN	•		Strata Corporation	701.738.0200
Halma, MN		•	Strata Corporation	218.265.3078
Ham Lake, MN	•		AVR, Inc. & Affiliates	952.997.9100
Harrisburg, SD	•		Buffalo Ridge Concrete	605.543.6000
Hastings, MN	•		Cemstone Products Co	651.688.9520
Hastings, MN		•	Martin Marietta Aggregates	763.425.4191
Hawley, MN		•	Holcim MAR, Inc.	218.498.0151
Hawley, MN	•		Holcim MAR, Inc.	218.236.9880
Henderson, MN		•	Cemstone Products Co	651.688.9526
Hermantown, MN		•	Arrowhead Concrete Works	218.729.8274
Hibbing, MN		•	Seppi Brothers Concrete Products	218.262.6681
Hillsboro, ND	•		Holcim MAR, Inc.	218.236.9880
Hutchinson, MN	•		Knife River	888.235.4343
Hutchinson, MN	•		Duinick Concrete, LLC	320.587.3334
Isanti, MN	•		Knife River	888.610.4483
Isle, MN	•		Cemstone Products Co	320.676.3365

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Location	Ready Mix	Aggregate	Company	Phone
Isle, MN		●	Cemstone Products Co	320.676.3365
Jackson, MN	●		Cemstone Concrete Materials, LLC - MN	507.553.5113
Jamestown, ND	●		Holcim MAR, Inc.	218.236.9880
Jordan, MN	●		Cemstone Products Co	952.492.3939
Kasota, MN		●	Minnesota Paving & Materials	507.934.5470
Lake Park, MN (Rollag)		●	Strata Corporation	218.863.7315
Lakeland, MN		●	Holcim MAR, Inc.	651.436.8715
Lakeland, MN	●		Cemstone Products Co	651.688.9520
Lakeville, MN		●	Dakota Aggregates	651.286.1313
Lamberton, MN	●		Buffalo Ridge Concrete	507.752.7989
Leota, MN	●		Buffalo Ridge Concrete	507.442.5441
Leroy, MN	●		Croell, Inc	507.324.5545
LeSueur, MN		●	Minnesota Paving & Materials	763.428.8886
Lisbon, ND	●		Holcim MAR, Inc.	218.236.9880
Little Falls, MN	●		Knife River	800.450.4726
Little Falls, MN		●	Knife River	888.862.0365
Long Prairie, MN	●		Worms Ready Mix	320.732.6452
Luverne, MN		●	Northern Con-Agg	507.283.2124
Luverne, MN	●		Buffalo Ridge Concrete	507.283.8077



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Producer Members By City

Location	Ready Mix	Aggregate	Company	Phone
Mabel, MN	●		Croell, Inc	507.493.5870
Madison, SD	●		Buffalo Ridge Concrete	605.256.6211
Mahnomen, MN	●		Holcim MAR, Inc.	218.236.9880
Mankato, MN	●		Cemstone Concrete Materials, LLC - MN	507.553.5113
Mankato, MN (Kasota Quarry)		●	Minnesota Paving & Materials	507.387.4374
Mankato, MN (Mankato Compost)		●	Minnesota Paving & Materials	507.276.9410
Mankato, MN (Paulson Pit)		●	Minnesota Paving & Materials	507.625.4848
Mankato, MN (Pilgrims Quarry)		●	Minnesota Paving & Materials	507.388.3122
Maple Grove, MN	●		Holcim MAR, Inc.	1.800.CONCRETE
Maple Grove, MN		●	Martin Marietta Aggregates	763.425.4191
Maple Grove, MN	●		AVR, Inc. & Affiliates	952.997.9100
Marshall, MN	●		Buffalo Ridge Concrete	507.532.3966
Milaca, MN		●	Martin Marietta Aggregates	763.425.4191
Milaca, MN	●		Knife River	888.640.1600
Milaca, MN		●	Knife River	888.640.5520
Mille Lacs County, MN		●	Kraemer Mining & Materials	952.890.3611
Minneapolis, MN	●		Holcim MAR, Inc.	1.800.CONCRETE
Minneapolis, MN		●	Holcim MAR, Inc.	651.683.8190
Minneapolis, MN	●		Cemstone Products Co	651.688.9520
Montevideo, MN	●		GCC Ready Mix	877.816.4422
Montgomery, MN	●		Cemstone Products Co	952.492.3939
Monticello, MN	●		AVR, Inc. & Affiliates	952.997.9100
Monticello, MN		●	Martin Marietta Aggregates	763.425.4191
Moorhead, MN	●		Strata Corporation	701.277.9655
Morris, MN	●		Duininck Concrete, LLC	320.589.3700
New Brighton, MN		●	Martin Marietta Aggregates	763.425.4191
New London, MN	●	●	Duininck Concrete, LLC	320.354.2219
New Munich, MN	●		Worms Ready Mix	320.837.5288
New Richmond, WI		●	Cemstone Products Co	715.246.4238
New Ulm, MN	●		Cemstone Concrete Materials, LLC - MN	507.553.5113
New Ulm, MN		●	Minnesota Paving & Materials	507.233.2925
Newport, MN	●		Holcim MAR, Inc.	1.800.CONCRETE
North Branch, MN		●	Knife River	888.610.4483
North Branch, MN		●	Martin Marietta Aggregates	763.425.4191
Northfield, MN	●		Cemstone Concrete Materials, LLC - MN	507.446.2410
Ogilvie, MN		●	Knife River	888.640.5520
Onamia, MN		●	Minnesota Paving & Materials	763.428.8886
Ortonville, MN		●	L.G. Everist	605.330.6583
Ottertail, MN	●		Holcim MAR, Inc.	218.236.9880
Owatonna, MN		●	Milestone Materials	507.455.4394
Owatonna, MN	●		Cemstone Concrete Materials, LLC - MN	507.446.2410
Owatonna, MN		●	Minnesota Paving & Materials	507.451.7635
Park Rapids, MN		●	Holcim MAR, Inc.	218.732.5688
Park Rapids, MN	●		Holcim MAR, Inc.	218.236.9880
Pelican Rapids, MN		●	Holcim MAR, Inc.	218.863.1184
Perham, MN	●		Strata Corporation	701.277.9655

Location	Ready Mix	Aggregate	Company	Phone
Pierz, MN		•	Knife River	888.862.0365
Pine River, MN	•		Knife River	800.450.4726
Pipestone, MN	•		Buffalo Ridge Concrete	507.825.3239
Preston, MN	•		Croell, Inc	507.765.2110
Prior Lake, MN	•		River's Edge Concrete	952.226.5350
Ramsey, MN		•	Martin Marietta Aggregates	763.425.4191
Ramsey, MN	•		Holcim MAR, Inc.	1.800.CONCRETE
Rauville, SD		•	Northern Con-Agg	605.882.1912
Red Wing, MN	•		Cemstone Concrete Materials, LLC - MN	507.446.2410
Redwood Falls, MN	•		Duininck Concrete, LLC	507.644.2586
Richmond, MN	•		Knife River	888.640.1600
Rochester, MN	•		Leitzen Concrete Products	507.282.3875
Rochester, MN		•	Milestone Materials	507.288.7447
Rock Creek, MN	•		Cemstone Products Co	320.676.3365
Roosevelt, MN		•	Strata Corporation	218.442.3078
Rosemount, MN		•	Martin Marietta Aggregates	763.425.4191
Rosemount, MN		•	Dakota Aggregates	651.286.1313
Rosemount, MN	•		Cemstone Products Co	651.688.9520
Rushford, MN	•		Croell, Inc	507.864.7731

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Sanborn, MN		●	Red Rock Quarry	507.628.4220
Sauk Centre, MN	●		Worms Ready Mix	320.352.2841
Sauk Centre, MN	●		Duininck Concrete, LLC	320.352.3017
Sauk Rapids, MN		●	Cemstone Products Co	320.293.6550
Sauk Rapids, MN		●	Knife River	888.640.5520
Scandia, MN		●	Martin Marietta Aggregates	763.425.4191
Shafer, MN		●	Holcim MAR, Inc.	651.683.8190
Shafer, MN		●	Martin Marietta Aggregates	763.425.4191
Shakopee, MN		●	Martin Marietta Aggregates	763.425.4191
Shakopee, MN		●	Bryan Rock Products	952.445.3900
Sheyenne, ND	●		Holcim MAR, Inc.	701.996.2923
Silver Bay, MN	●		Duluth Ready Mix	218.729.7728
Sioux Falls, SD	●		Buffalo Ridge Concrete	605.543.6000
Slayton, MN	●		Buffalo Ridge Concrete	507.836.6102
South Haven, MN		●	Knife River	888.640.5520
South Haven, MN		●	Minnesota Paving & Materials	763.428.8886
South St Paul, MN	●		AVR, Inc. & Affiliates	952.997.9100
Spicer, MN	●		Crow River Ready Mix	320.796.MUDD
Spooner, WI		●	Cemstone Products Co	715.986.4442
Spring Valley, MN	●		Croell, Inc	507.346.2752
St. Bonifacius, MN	●		Cemstone Products Co	763.972.6111
St. Cloud, MN		●	Martin Marietta Aggregates	320.251.7141
St. Cloud, MN		●	Cemstone Products Co	320.293.6550
St. Cloud, MN	●		Knife River	888.640.1600
St. Cloud, MN		●	Knife River	888.640.5520
St. James, MN	●		Cemstone Concrete Materials, LLC - MN	507.553.5113
St. Joseph, MN	●		Knife River	888.640.1600
St. Paul Park, MN		●	Holcim MAR, Inc.	651.683.8190
St. Paul, MN		●	Holcim MAR, Inc.	651.776.5103
St. Paul, MN (Childs Road)	●		Cemstone Products Co	651.688.9520
St. Paul, MN (Energy Park Rd)	●		Cemstone Products Co	651.688.9520
Staples, MN	●		Knife River	800.450.4726
Stillwater, MN		●	Martin Marietta Aggregates	763.425.4191
Summit, SD		●	L.G. Everist	605.330.6583
Superior, WI	●		Arrowhead Concrete Works	715.394.5981
Superior, WI	●		Duluth Ready Mix	218.729.7728
Trail, MN	●		Strata Corporation	701.738.0200
Trail, MN		●	Strata Corporation	218.268.4112
Turtle Lake, WI		●	Cemstone Products Co	715.986.4442
Two Harbors, MN	●	●	Duluth Ready Mix	218.729.7728
Tyler, MN	●		Buffalo Ridge Concrete	507.247.5575
Valley City, ND	●		Holcim MAR, Inc.	218.236.9880
Virginia, MN	●	●	Seppi Brothers Concrete Products	218.741.7007
Wadena, MN	●		Duininck Concrete, LLC	218.631.1558
Wahpeton, ND		●	Holcim MAR, Inc.	701.642.3485
Wahpeton, ND	●		Holcim MAR, Inc.	218.236.9880

Location	Ready Mix	Aggregate	Company	Phone
Warren, MN	•		Strata Corporation	701.738.0200
Waseca, MN	•		Cemstone Concrete Materials, LLC - MN	507.446.2410
Wells, MN	•		Cemstone Concrete Materials, LLC - MN	507.553.5113
West Fargo, ND		•	Strata Corporation	218.443.0454
West Fargo, ND	•		Strata Corporation	701.277.9655
Willmar, MN	•		Duininck Concrete, LLC	320.235.0660
Windom, MN	•		Cemstone Concrete Materials, LLC - MN	507.553.5113
Windom, MN		•	Minnesota Paving & Materials	507.625.4848
Winona, MN		•	Milestone Materials	507.454.1673
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Luverne	507-283-8077	Tyler	507-247-5575


 The advertisement for Kraemer Mining & Materials features a background of light-colored gravel. At the top left is a large red "K" logo followed by the text "KRAEMER MINING & MATERIALS". In the center, the text "Delivering Quality Construction Materials Since 1959" is displayed. Below this, the contact information for the Burnsville Quarry is listed: "Burnsville Quarry: 1020 Cliff Road West, Burnsville, MN 55337, 952-890-3611". At the bottom, the website "www.kraemermmm.com" is provided.

Infrastructure Project

Ready mix producer company name:
Strata Corporation

Project name: Moorhead Railroad Underpass

Project location: Moorhead, MN

Project owner: City of Moorhead (Tom Trowbridge)

Project designer/engineer/architect:
SRF

Project designer/engineer/architect:
BNSF

The City of Moorhead and MnDOT recognized the safety issues and traffic delays experienced by having a major railroad arterial line intersecting two major vehicle arterial streets important to the City of Moorhead. The scope of the project was to separate the BNSF Railroad alignment from pedestrian and vehicle traffic. This separation reduces the safety risks and improves the vehicle traffic flow. The project was the largest public works project in the City of Moorhead's history.



The construction of the three railroad bridges included 20 mass concrete elements ranging from abutments, pier footings, and pier stems. Due to the complexity of the curved railroad bridges, the mass concrete elements varied in shapes and sizes. The project team of Ames, Strata and American Engineering and Testing (AET) worked together to produce the appropriate concrete for each element. Many of the mass concrete pours were placed during hot and cold weather concreting conditions throughout the four-year project schedule.

Low Rise Category Project

Ready mix producer company name:
Strata Corporation

Project name: Becker County Public Works Building

Project owner: Becker County Highway Dept.

Architect: Oertel Architects, LTD

Construction Manager: McGough

The scope of the project was to increase size and space within the building while also giving updated amenities. This building consisted of updated office spaces, employee locker rooms, parts storage, vehicle maintenance storage, welding shop, wood shop, and a small engine room. Also included was a 20' high maintenance bay with a platform lift, a crane system on metal tracks, and a large vehicle wash bay.

The construction of this building required extra reinforcement throughout the interior slabs on grade for all the heavy vehicle traffic within. All mix designs for interior floors were well graded and included fiber reinforcement. The fiber gave the concrete an isotropic reinforcement thus giving the slabs reinforcement in all directions instead of on a singular horizontal plane.



4000 PSI Well Graded Mixes were used for all interior slab on grade placements and 4000 PSI mix for all footings, foundation walls, stoops, and aprons. The admixture package also included a high range water reducer to help with workability and paste volume for coating the fiber strands. The project incorporated heated floors and intricate vehicle bays placements so cleaning and working under vehicles has easy access.

Infrastructure Project

Ready mix producer company name:
Strata Corporation

Project name: SAP 056-635-036

Project location: CSAH 35 over Ottortail River

Project owner: Ottortail County

Project designer/engineer/architect: KU Engineering



Ottortail County saw the need to replace and update the West Lost Lake Bridge going over the Ottortail River. Being a highway over a water way, the organization and cleanliness of the project were high priority for environmental reasons. The scope of the project was to remove the old and worn bridge structure and replace it. This bridge was built in 2011 and due to the county wanting to update the bank protection and catch basins a full rebuild went into effect.

The bridge was closed on March 14, 2022, and was reopened late July of 2022. This short window of construction was key to the project team and county because the bypass/detour route for this closure was up to 50 miles.

4500 PSI Strength Class MnDOT mixes were utilized on the flatwork, curb and gutter, and bridge structures. Also used was Class A aggregate for the bridge deck, bridge superstructures, and barriers.

The brightness of concrete was perfect for the aesthetics of the project to help drivers see visibly where the bridge starts and ends. Also included were concrete barriers on each side of the bridge for extra protection from the waterway.

Decorative Concrete Project

Ready mix producer company name:

Worms Lumber & Ready Mix

Project name: Matt Hill

Project location: Sauk Centre, MN

Project owner: Matt Hill

Our submission for the 2022 ARM awards in the decorative concrete category is a stamped patio and stamped stairway for Matt Hill on Sauk Lake.

Functionality. The area on the lake side of the house that needed to be updated was difficult to access due to a tiered lawn and no stairs towards the lake. With the new stairs and patio, they can transition to the lawn and lake.



Creativity. One of the main requests from the homeowner was to not have any straight lines. The forming of the patio and stairs were all curved, which provided a unique look. The goal was to be able to use this for parties, beach days, and small gatherings and have this as a “showcase” patio.

Craftmanship. The shape of the patio and stairs were particularly important to the homeowner. There is extra care in the curved forming, straight saw cuts, evenly stamped, and uniform color. The patio being raised on sloping terrain made it more difficult to properly design, form, and maintain the correct radius and elevations prior to, and during the concrete pour.

Aesthetics. The integral color of the concrete is Interstar Shadow Grey, the stamping release is Charcoal. These colors matched well with the overall aesthetics of the property. The stamped, curved, and rounded patio fits well with the curvature of the yard.

Safety. A project of this size was relatively easy to achieve a safe working environment. Skid loaders, power buggies, safety glasses, N-95 dust masks were all used.

Infrastructure Project

Ready mix producer company name:

Worms Lumber & Ready Mix

Project name: Melrose Bridge

Project location: Melrose, MN

Project owner: City of Melrose/Stearns County

Project designer/engineer/architect: WSB, Stearns County

Our submission for the 2022 ARM awards in the infrastructure category is the bridge in Melrose crossing the Sauk River.

Creativity. The new bridge occupies the center of town and acts as a magnet for all ages who fish or just enjoy the rolling water over the nearby dam. The adjacent park and campsites are a perfect place to view the bridge in a picturesque setting.

Functionality. One of the main challenges was redirecting the river channel to correct a bend in the river, which was lined with boulders to shelter spawning fish. The design was made to



fit with a -3.31% grade north to south. Also added to the bridge were additional turn lanes and large sidewalks.

Craftmanship. There was a granite outcrop that was too close to grade to allow for conventional pile driving at one substructure. The granite was exposed and rock sockets drilled to receive steel beams and encased in concrete. All of the ready mix supplied was sampled and met strict specifications. Much of it was supplied over the winter in freezing or sub-zero conditions.

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Aesthetics. Massive piers and substantial abutments show confidence in concrete. The stems, beams, deck, and walls are all poured with concrete. The low concrete bridge rails are capped with an ornamental steel barrier and period light standards are left and right. "I have helped on very long river crossings over the Minnesota and Mississippi Rivers and this one is the best" (Tim Swanberg WSB)

Safety. There were no lost time accidents at this jobsite.

Pavement <3,000 CY Project

Ready mix producer company name:

Cemstone Concrete Products

Project name: Anoka County CP 22-13-00 Overlay

Project location: CSAH 52 (between 35W and Naples)

Project owner: Anoka County

Project designer/engineer/architect: Anoka County

Cubic yards of concrete in the project: 513

The original bituminous was removed and the base compacted, on Friday night. The set up for the first phase of concrete paving started overnight Friday and the concrete was placed early Saturday. Maturity was utilized to determine the in-situ concrete strength. The concrete needed to obtain 3,000 psi in 12 hours so that fully loaded ready mix trucks could drive on the recently placed pavement to finish the second phase of the project. The second phase also had to obtain 3,000 psi in 12 hours before it could be opened to traffic.

To maintain traffic and not block the eastbound traffic lane, North Country Concrete scheduled two placements at the same time for the first phase. Part of the placement was pumped while the other end was placed via truck chutes. This required two separate orders for the same project due to the different traffic patterns for entering the project. Communication and coordination



between Cemstone and North Country Concrete were key to the success of this project. The maturity curve was generated before the concrete was placed and the drivers had to know which part of the project they were delivering to.

Infrastructure Project

Ready mix producer company name:

Cemstone Concrete Materials

Project name: City of Faribault NW Water Tower

Project location: Faribault, MN

Project owner: City of Faribault

Project general contractor: Caldwell Tanks, Inc.

Cubic yards of concrete in the project: 985

Aesthetics. The new tower, situated along the major North-South interstate Highway I-35, will be a beacon for the City of Faribault, MN. The consistent, light coloring of the cast concrete will provide the perfect backdrop for an LED color changing lighting system. The steel tank top will be emblazoned with the City's grand Fleur-de-Lis logo emphasizing the founders French-Canadian heritage.

Craftsmanship. The partnering and timely scheduling of the concrete supply by Cemstone and concrete construction by Caldwell Tanks, Inc., in the summer of 2022 resulted in concrete tower for the new water tower with consistent



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coloring and extremely smooth finish. One of the tallest concrete towers to be constructed by Caldwell Tanks (a nationwide elevated water tower constructor), will support 750,000 gallons of water to a height of 194'-0 in the air.

Functionality. The concrete tower not only provides enormous compressive support capacity for the elevated water tower, but it will also provide a functional and climate-controlled space in the bottom of the tower. This space will be used for equipment and monitoring of the water system.

Creativity. Partnering with Technopops Lighting out of Altoona, IA, the city will wash the tower with color-changing LED lighting, and the tower will be a colorful beacon for travelers along I-35 highway. Seasonal, festive lighting is planned for the exterior of the tower along this well-traveled highway.

Infrastructure Project

Ready mix producer company name: Cemstone

Project Name: CSAH 11 (Foley Boulevard) BNSF Railway Grade Separation

Project location: Coon Rapids, Minnesota

Project owner: Anoka County

Project designer/engineer/architect: Chris Osterhus

Cubic yards of concrete in the project: 6,015



The reconstruction of CSAH 11 (Foley mBoulevard) from CSAH 1 (East River Road) to CSAH 3 (Coon Rapids Boulevard) in the City of Coon Rapids. When completed, Foley Boulevard will be a four-lane divided section that will be grade separated from the BNSF railroad tracks. The Foley Boulevard corridor is a major transportation corridor within the City of Coon Rapids providing access to, from, and across Highway 10 and Highway 610.

The existing BNSF railroad double track at-grade crossing of Foley Boulevard is on one of the busiest segments of rail in the state. The railroad line experiences heavy use during all hours of the day, primarily due to freight, but also serves the Northstar commuter and Amtrak rail traffic. Anoka County and the City of Coon Rapids have identified the need for a grade-separated railroad crossing at this location to address the safety and operational issues.

The reconstruction of Foley Boulevard includes a number of improvements that increase both pedestrian and traffic safety through the corridor. It also accommodates the future expansion of the existing partial interchange at TH610/East River Road to a full interchange by adding ramp access to and from the east.

Low Rise Building Project

Ready mix producer company name: Cemstone

Project name: Home Depot Distribution Facility - Rosemount

Project location: 15401 Boulder Ave. Rosemount, MN

Project owner: Seefried Industrial Properties

Project designer: Macgregor Associates Architects

Engineer: Schaefer

Civil Engineer: Kimley - Horn

Contractor: Northland Concrete & Masonry

Cubic yards of concrete in the project: 28,750

The city of Rosemount revealed that the Home Depot will occupy the 417,600-square-foot building that will be southeast of Highway 3 and County Road 42. It is The Home Depot's third such facility in the Twin Cities metro. The other two are located in Minneapolis, northeast of the University of Minnesota, and in St. Paul's Energy Park Drive area. The Rosemount distribution center is expected to create 61 jobs and help provide materials to commercial contractors and serve the Home Depot's locations in Apple Valley, Burnsville, Eagan and Inver Grove Heights, along with those in Rochester and Albert Lea, among others. The Home Depot has 33 stores in Minnesota. The city said the project would increase the city's tax base by \$620,000 annually in 2023.



This project contained a combination of an interior slab designed by SSI and exterior paving. Both of the interior and exterior mix contained well-graded aggregates with a top size of 1.5". The placements were between 45,000 to 70,000 sq ft. The concrete plant Cemstone utilized was the Umore plant in Rosemount which was extremely close to the project. This is a unique facility due to unloading access by railroad.

Infrastructure Project

Ready mix producer company name: Cemstone Products Company

Project name: MNDOT SP 2724-124 TH 94, 35 and TH55

Project location: Minneapolis, MN

Project owner: MNDOT

Project Mn DOT Resident Engineer: Tim Nelson

Cubic yards of concrete in the project: 4,200CY



Located T.H. 55/Hiawatha Ave, from E 32nd St to 13th Ave, in the City of Minneapolis Project consisted of removing and replacing 3 bridge decks: 7th St Bridge (BR27875) 775' long over I35W ramps, 8th St Bridge (BR27849) 550' long over I35W Ramps, and TH 55 SB Bridge (BR27177) over

Franklin Ave 255' long. The project also consisted of concrete Rehabilitation, Bituminous Mill & Surfacing, Lighting, ADA Improvements, TMS, Signing and Lighting.

Bridge Deck BR 27849 – 8th street bridge required a High-Performance Lightweight Bridge Deck mix design, 450cy poured at night. The other two bridge decks consisted of approximately 1,200cy of High Performance MNDOT approved MNDOT mix designs with fibers. (-Cemstone)

Pavement <3,000 CY Project

Ready mix producer company name: Cemstone Products Co

Project name: Nuss Truck Parking Lot Paving

Project location: 2195 W County Rd C2 Roseville MN 55113

Project owner: Phil Watkins Nuss Truck and Equipment

Project designer/engineer/architect: Craig Wildenberg

In September 2022 Atlas Specialty Contracting and Cemstone Concrete Products partnered to place approximately 985 cubic yards of ready-mix concrete for Nuss Truck and Equipment in Roseville, MN. The parking area for NTE was designed for 8" of concrete with steel rebar to be placed over a 4,500 SY parking area. To speed up the construction a Cemstone pump truck was used to place the concrete quickly so the laser screed could screed the concrete faster and more efficiently. This allowed for finishing, curing, and saw cutting to be done in a timely and effect way. The finish was a traditional broom finish with standard saw cut panels. After day one and two it was apparent the joints were activating as designed. The total project was completed in 5 days and that included 3 days of concrete placement at a rate of approximately 350 CY per



day. During construction, no time was lost for accidents as Atlas Specialty Contracting and their employees take pride in their PPE and safety culture. This project added more space to the existing concrete parking lot and created a cleaner and safer area for truck parking, routine maintenance, and inspection.

High Rise Building Project

Ready mix producer company name: Cemstone Products Company

Project name: RBC Gateway

Project location: Downtown Minneapolis

Project owner: United Properties

Project designer/engineer/architect: Kimley-Horn Stewart & Associates, Inc.

Cubic yards of concrete in the project: 61,000



RBC Gateway is a thirty-seven story multi use skyscraper totaling 1.2 million square feet. It is one of the ten tallest buildings in downtown Minneapolis, and includes: 531,000 square feet of office space, a five-star luxury hotel, thirty-four private condos, street level retail, 455-stall underground parking, and 17,000 square feet of public plaza.

Cemstone Products Company is the ARM member ready mix producer that supplied 61,000 yards of highly technical concrete for this project. Concrete placements occurred from July of 2019 to May of 2022. Over fifty different concrete mixtures were supplied on this project, which included: mass concrete, up to 12,000 psi strength concrete, pumpable concrete that could go up 37 stories, air-entrained 5,000 psi light-

weight concrete, exposed aggregate concrete, colored concrete, high-early strength concrete for post-tensioned decks, and many others.

Concrete used for the post-tensioned decks was the most significant volume used on the RBC Gateway Project. This mixture had a required compressive strength of 3,000 psi in 18-hours. The typical method for obtaining this high early strength is to increase the cement content. Rather than increase the cement content, Cemstone used additives and admixtures to increase the early strength. Using data from the "NRMCA Member Industry-Average EPD for Ready Mix Concrete" document, it is estimated that the Global Warming Potential (GWP) was lowered by 73 kgCO₂e/yd by using the mix in comparison to the typical mix with more cement.

Low-Rise Building Project

Ready mix producer company name: Cemstone Companies

Project name: Rice County Habitat for Humanity

Project location: Northfield, MN

Project owner: Rice County Habitat for Humanity

Project designer/engineer/architect: Vivus Design

The National Ready Mixed Concrete Association's (NRMCA) Build with Strength campaign partnered with Habitat for Humanity International to fortify modern, affordable, and resilient housing across the United States. The Build with Strength campaign and NRMCA Producer Members worked directly with local Habitat organizations to support home builds across 16 locations in 2021 and 2022. One of the locations chosen was a single-family home, owned by the Stark's, in Northfield, MN.



Cemstone Concrete Materials, LLC joined in this National effort by donating materials, services, time, and industry expertise. Cemstone kicked off the project by delivering concrete and pumping the foundation of the home. Rice County Habitat for Humanity Volunteers set the Insulated Concrete Forms (ICFs) for the lower level and placed the concrete which contained Helix fibers as secondary reinforcement which greatly reduced labor costs on the project. The ICF's for the main level of the home were set by volunteers from Cemstone, many of whom had never worked with ICF's. In a little over 5 hours, led by Brad Scholl of Cemstone, the exterior walls of the main level were ready for concrete placement, also containing Helix, which was to take place the following week.

The home also featured NovaBrik® for a portion of the exterior façade and a concrete driveway was also installed.

As a result of this project, completed in 2022, the Rice County Habitat for Humanity chapter has built multiple other concrete homes in Faribault, like the Stark home in Northfield.

Pavement <3,000 CY Project

Ready mix producer company name:

Cemstone

Project name: SAP 052-605-063 City of St. Peter Broadway Ave & Sunrise

Project location: St. Peter

Project owner: City of St. Peter

Project designer/engineer/architect: Jeffrey S. Domras

This roundabout is located at the intersection of Broadway Avenue &



Sunrise Drive in St. Peter, MN. This project consisted of a new roundabout and concrete paving of the roadways leading up to this intersection. This project sits near Gustavus Adolphus College campus and the local elementary school, so this intersection sees a large volume of traffic each day. Along with the construction of a new Fire Station at the Northeast corner of this intersection, this roundabout provides a safer flow of vehicles and emergency traffic throughout the day. The city also went above and beyond to enhance the appearance of this project and choose to infill the roundabout with 'Sorrento Red' concrete pavement. Cemstone hauled the ready mix for the entire project out of our Mankato, MN ready mix plant. Through quality mixes and attention to detail throughout the installation by the local contractor, this roundabout/concrete paving project was a great success and will last for years to come!

Pavement <3,000 CY Project

Ready mix producer company name:

Cemstone Companies

Project name: Trinity Lutheran Church

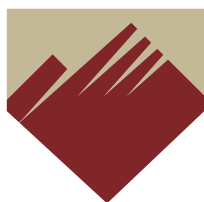
Project location: Nicollet, MN

Project owner: Trinity Lutheran Church

Project Contractor: Matt Thompson Construction



This church parking lot project in Nicollet, MN all started with a meeting with the Trinity Lutheran Church council and the contractor, Matt Thompson Construction, to discuss the use of concrete, the pavement thickness, and concrete fibers in drive lane, which will have garbage truck traffic. Following the meeting, Cemstone issued a design recommendation report based on www.pavmentdesigner.org along with macro fiber reinforcement recommendations for the drive lane. Based on those recommendations, the 48,000 SF parking lot was paved with six inches of concrete. The 6-inch thickness was chosen as the parking lot often has semi-trucks using the lot for rest periods or as a location to turn around. Of the 900 yards of concrete, the church council elected to have 100 yards reinforced with synthetic macro fibers for crack and joint control in the areas where garbage and delivery trucks travel. Overall, this pavement has a 50-year design life and is a great entrance to this well-known church in the community.



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public.info@metc.state.mn.us

Department of Military Affairs

651.268.8924
Commissioner: Major General Shawn Manke
www.minnesotanationalguard.org

MN Dept. of Natural Resources

651.296.6157
Commissioner: Sarah Strommen
www.dnr.state.mn.us
info.dnr@state.mn.us

MN Pollution Control Agency

651.296.6300
Commissioner: Katrina Kessler
www.pca.state.mn.us

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651.201.7000
Commissioner: Bob Jacobson
www.dps.mn.gov

Department of Revenue

651.556.6003
Commissioner: Paul Marquart
www.revenue.state.mn.us

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