



AGGREGATE & READY MIX
ASSOCIATION OF MINNESOTA

2008 Member Directory

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AGGREGATE & READY MIX
ASSOCIATION OF MINNESOTA

12300 Dupont Avenue South
Burnsville, MN 55337
(952) 707-1250 or (888) 733-4649 Phone
(952) 707-1251 Fax
www.armofmn.com

Aggregate & Ready Mix Association of MN (ARM)

Executive Director: Fred Corrigan
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jcohen@armofmn.com

Promotions Director: Dave Fennessy
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ARM

12300 Dupont Avenue South
Burnsville, MN 55337
Phone: 952.707.1250
Toll Free: 888.733.4649 (REDI MIX)
Fax: 952.707.1251
www.armofmn.com
www.chooseconcrete.com

ACI Registration Office

12300 Dupont Avenue South
Burnsville, MN 55337
Phone: 888.733.4649 (REDI MIX)
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Training Coordinator:** Dan Frentress, P.E.
dfren@wcta.net
Phone: 218.564.4982

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registration@armofmn.com
Phone: 952.807.4454

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Becca Pryse
Ewald Consulting
1000 Westgate Dr. #252
St. Paul, MN 55114
Phone: 651.265.7858

davide@ewald.com
beccap@ewald.com

ARM Mission Statement

ARM is committed to the aggregate and ready mix industries to make concrete the construction material of choice through promotion, education, environment, and government issues.

Board of Directors 2008

Executive Committee

Mark Bintzler, President	Aggregate Industries
Mike Toomey, Treasurer	Aggregate Industries
Thor Becken, Past President	Cemstone Products Co.

Directors

Autry Beamon	Holcim (US) Inc.
Bill Brown	Headwaters Resources
Jerry Carlson	Arrowhead Concrete Works
Mike Caron	Tiller Corporation
Skip DeMarais	Knife River – N. Central
Dave Edmunds	Kraemer Mining & Materials
Joe Egan	Northern Con-Agg
Dale Johnson	Strata Corporation
Andy Julius	BASF Admixtures
Steve Linegar	AVR/AME, Inc.
Dave Meyer	Lafarge Cement
Jay Morrell	JME Companies
Kahty Osborne	Foth Infrastructure & Environment, LLC
Dave Rinas	Lehigh Cement
Don Vry	Aggregate Industries

Past Presidents

1950-51	Albert R. Shiely	J.L Shiely Co.
1951-52	L.J. Allen	Landers-Norbloom-Christenson
1952-53	Arthur J. Bryce	Certified Concrete Co.
1953-54	J.L. Shiely, Jr.	J.L Shiely Co.
1954-55	E.K. Brown	Whitney's
1955-56	George P. Frise	LaCrosse Concrete Co
1956-57	R.T. Lindh	Twin City Ready Mix Co.
1957-58	Bruce Crow	Crow & Crow
1958-59	Thor W. Becken	Cemstone Products Co.
1960	Oscar Anderson	Anderson Aggregates
1961	Robert C. Shiely	Guaranteed Concrete Co.

1962	Gwin R. Whitney	Whitney's
1963	Carl. V. Carlson, Jr.	Suburban Ready Mix
1964	H. Tom Becken	Transit Mix Concrete Co.
1965	Alfred C. Fulton	Flittie Redi-Mix Co.
1966	Franklin J. Crow	Deutz & Crow Co.
1967	Richard E. Dahlstrom	Suburban Ready Mix
1968	Robert E. Moore	Arsenal Sand & Gravel Co.
1969	John Plaisted	Elk River Ready Mix Co.
1970	Charles Hammel	Cannon Valley Ready Mix
1971	J.L. Shiely, III	J.L. Shiely Co.
1972	Amos Anderson	Ready Mix Concrete Co.
1973	Ray Reierson	Model Ready Mix
1974	Terry R. Bladholm	Atlas Aggregates
1975	Wayne Riser	Concrete Minnesota
1976	Harvey P. Becken	Cemstone Products Co.
1977	George W. Conkey	Northwestern Gravel
1978	Don R. Ortley	Central Concrete
1979	Marvin Bosshart	The Bosshart Co
1980	Thomas B. Bell	Arsenal Sand & Gravel Co.
1981	Bernard Munsterteiger	Central Minnesota Concrete
1982	Richard Smith	Barton Contracting
1983	Bruce Humphrey	C.M. Freidheim Co
1984	Pat Gannaway	J.L. Shiely Co.
1985	Pat Gannaway	J.L. Shiely Co.
1986	Dean Schluter	Central-Allied Enterprises, Inc
1987	Robert Bogard	Granite City Ready Mix
1988	Dan J. Kelly	Rochester Ready Mix Concrete
1989	Harvey P. Becken	Cemstone Products Co.
1990	Brian Bauerly	BREMIX Concrete Co.
1991	Al Severson	Northern Con-Agg
1992	Peter Fischer	AVR, Inc. / AME Group
1993	Steve Rentz	Central Concrete, Inc
1994	Mike McCormick	Shiely Company
1995	Don Brown	E.F. Hal's Sons, Inc
1996	Tim Becken	Cemstone Products Co.
1997	Clint Bogard	Granite City Ready Mix
1998	Jim Carlson	Arrowhead Concrete Works
1999	Dennis Rode	The Bosshart Company
2000	Norm Jagger	Aggregate Industries
2001	Steve Linegar	AVR, Inc. / AME Group
2002	Brian Bauerly	Bauerly Companies
2003	Tim Becken	Cemstone Products Co.
2004	Norm Jagger	Aggregate Industries
2005	Reed Carlson	Fred Carlson Co., LLC
2006	Chad Sauer	Barton Sand & Gravel
2007	Thor Becken	Cemstone Products Co.

Notes:

ARM Ready Mix Producer Members

AGGREGATE INDUSTRIES

North Central Region

2915 Waters Road, Suite 105
Eagan, MN 55121

651.683.0600

Fax: 651.683.8108

Website: www.aggregate-us.com

Representative: Norm Jagger, Regional President

Aggregate Industries - Ready Mix Div. 651.683.0600

2915 Waters Road, Suite 105
Eagan, MN 55121

Fax: 651.683.6783

Representatives:

Mark Bintzler, VP/GM Ready Mix Division

Randy Gaworski, Operations Manager

Plant Locations – Twin Cities Area:

651.683.8150

Belle Plaine, MN

801 E Main Street

Forest Lake, MN

6125 N 210th Street

Lakeville, MN

5000 W 160th Street

Le Sueur, MN

RR #3, Box 2B

Maple Grove, MN

11000 77th Avenue N

Minneapolis, MN

400 W 61st Street

New Prague, MN

402 1st Street SW

Newport, MN

57 21st Street

Rogers, MN

14145 Northdale Blvd.

Shakopee, MN

6801 Highway 101

Aggregate Industries – MinnDak Area 218.236.9640

PO Box 1036

Fax: 218.236.5660

800 Holiday Dr. Suite 240

Moorhead, MN 56561-1036

Representatives:

Dean Beilke, VP/GM Contracting Division

Eldo Bielke, Ready Mix Production Manager

Jeff Rehder, Ready Mix Sales Manager

Plant Locations – MinnDak Area:

Fergus Falls, MN 218.739.3306

Glyndon, MN 218.498.2633

Grand Forks, ND 701.775.0415

Hawley, MN 218.483.4777

Mahnomen, MN 218.935.2202

Moorhead, MN 218.236.9880

Ottertail, MN 218.367.2225

Park Rapids, MN 218.732.5688

Pelican Rapids, MN 218.863.2181

Rollag, MN 218.863.6401

Walker, MN 218.547.1928

Wahpeton, ND 701.642.6804

ALBERT LEA READY MIX

507.826.3281

(Subsidiary of Cemstone Products)

Fax: 507.826.3435

75417 255th St

Clarks Grove, MN 55016

ALEXANDRIA CONCRETE CO.

763.295.3122

1401 Fallon Avenue

Fax: 763.295.8765

Monticello, MN 55362

Website: www.jmecompanies.net

Representatives:

Jay Morrell, President

Paul Klettenberg, Outstate Sales – Ready Mix,
Block, Retaining Wall, Landscape Products

Mike Frandsen, Metro Sales – Concrete Block,
Retaining Wall, Landscape Products

Andy Quist, Metro Sales – Concrete Block,
Retaining Wall, Landscape Products

Plant Locations:

Alexandria, MN

320.763.4600

(Alexandria Concrete Co.)

Fax: 320.763.4676

901 4th Avenue E

Larry Okerlund, Manager

Plant Locations: Alexandria Concrete Co.

Hutchinson, MN 320.587.3334
(Hutchinson Concrete) Fax: 320.587.6274
21563 Hwy 7 West
Hutchinson, MN 56267

Randy Matrious, Manager

New London, MN 320.354.2311
(Concrete Products of New London) Fax: 320.354.2477
17550 Highway 23 NE

Kelly Morrell, Manager

Morris, MN 320.589.3700
(Concrete of Morris, Inc.) Fax: 320.589.4339
1200 Pacific Avenue

Scott Hentges, Manager

Wadena, MN 218.631.1558
(Wadena Ready Mix) Fax: 218.631.1080
415 5th Street SE

Ron Barden, Manager

ARROWHEAD CONCRETE WORKS, INC 218.729.8274
5572 Miller Trunk Highway Fax: 218.729.6724
Duluth, MN 55811

Website: www.arrowheadconcreteworks.com

Representatives:

Doug Carlson, General Manager
Gerald Carlson, General Manager
Bruce Winship, Sales Manager
Jim Tuhkanen, Controller
Ben Carlson, Quality Control

Plant Locations:

Hermantown, MN 218.729.8274
5572 Miller Truck Hwy (Hwy 53)

Jeremy Carlson, Manager

Cloquet, MN 218.879.3358
901 Highway 33 S

Jason Carlson, Manager

Superior, WI 715.394.5981
Hill Avenue & Winter Street
P.O. Box 967

Ryan Tuhkanen, Manager

Products & Services:

Ready Mix, Block, Sand & Gravel, Logix ICF,
Versa-Lok Retaining Wall Block

AVR, INC / AME RED-E-MIX, INC

14698 Galaxie Avenue
 Apple Valley, MN 55124

952.432.7132

Fax: 952.432.7530

Representatives:

Peter Fischer
 Steve Linegar
 Josh Edwards

Plant Locations:**AVR, Inc.**

Apple Valley, MN **952.432.7132**

15305 Johnny Cake Ridge

Bob Eisele, Manager

Burnsville, MN **952.432.7132**

1101 W 122nd Street

Jeremiah Fromm, Manager

Maple Grove, MN **952.432.7132**

10301 County Road 109

Rick Reggin, Manager

South St. Paul, MN **952.432.7132**

Kurt Nelson, Manager

AME RED-E-MIX, INC

Anoka, MN **763.441.2800**

710 North Street

Roger Gressens, Manager

Buffalo, MN **763.441.2800**

304 NE 7th Street

Jake Stauffer, Manager

Elk River, MN **763.441.2800**

20600 Highway 169

Loren Ebner, Manager

Ham Lake, MN **763.441.2800**

15915 Highway 65 NE

Terry Haas, Manager

Monticello, MN **763.441.2800**

9694 Fenning Avenue NE

Gary Dreier, Manager

BORNHOFT CONCRETE, INC.**507.247.5575**

150 County Road 8

Fax: 507.247.5576

Tyler, MN 56178

Website: www.bornhoftconcrete.com

Email: john@bornhoftconcrete.com

Representatives: John Bornhoft, Owner

Wes Carr, Owner

Dan Scotting, Sales Manager

Mike Kelley, Manager

Plant Locations – Bornhoff Concrete**Marshall, Mn**

(Bornhoff Concrete of Marshall)
708 W College Drive

Email: bornhoffrmix@iw.net

507.532.3966

Fax: 507.532.3882

Craig Sanderson, Manager**Pipestone, MN**

(Pipestone Concrete)

1811 Foreman Drive

Email: pipecrete@iw.net

Website: www.pipestoneconcrete.com

507.825.3239

Fax: 507.825.4073

Craig Jaspersen, Manager**BOWMAN CONSTRUCTION CO., INC.****218.286.5078**

3399 Highway 11 E, P.O. Box 151

International Falls, MN 56649

Email: bowmanacos@frontiernet.net

Fax: 218.286.1125

Representatives: Carl Bowman, CEO

Plant Location: International Falls, MN

CEMSTONE PRODUCTS COMPANY**800.642.3887**

2025 Centre Pointe Blvd, Suite 300

Mendota Heights, MN 55120

Website: www.cemstone.com

800.CEMSTONE

651.688.9292

Fax: 651.688.0124

Representatives:

Thor Becken, President

Tim Becken, Senior V.P. of Operations

Dr. Kevin MacDonald, V.P. of Engineering Services

Eric Soe, V.P. of Sales & Marketing

David Pace, V.P. of Strategic Accounts

Ken Kuhn, Business Development

John Lee, Engineered Sales

Plant Locations:**Aitkin, MN**

33605 318th Place

Arlington, MN

104 1st Ave N

Big Sandy Lake, MN

50606 Lily Ave

Blaine, MN

8502 Central Avenue NE

Brainerd, MN

17229 County Road 25

Burnsville, MN

2300 W Cliff Road

800.335.1038

Fax: 218.927.3831

800.252.6749

Fax: 507.964.2594

218.426.5063

Fax: 218.426.5063

763.784.3512

Fax: 763.784.1918

218.829.9239

Fax: 218.829.0564

952.846.0688

Fax: 952.846.0685

Plant Locations – Cemstone Products Co.

Cannon Falls, MN

2133 Country Road 20

507.263.0721

Fax: 507.263.0721

Carlton, MN

2085 County Rd 61

800.955.6105

Fax: 218.384.4364

Dayton, MN

17601 Territorial Rd

763.494.0016

Fax: 763.494.0016

Delano, MN

1011 Babcock Blvd.

800.543.1977

Fax: 763.972.2799

East Bethel, MN

24480 Baltimore St NE

763.444.3710

Fax: 763.444.5676

Elk River, MN

11755 213th Ave NW

763.241.9820

Fax: 763.241.9827

Hastings, MN

314 21st Street E

651.437.6985

Fax: 651.437.6985

Howard Lake, MN

1339 6th Street

320.543.2040

Isle, MN

1515 410th Street

800.955.6105

Fax: 320.676.3356

Jordan, MN

3350 W 166th Street

952.492.3939

Fax: 952.792.3342

Lakeland, MN

16164 Hudson Blvd

651.436.8888

Fax: 651.436.2694

Minneapolis, MN

65 26th Avenue N

612.522.6392

Fax: 612.522.4860

Montgomery, MN

900 4th St NW

507.364.7436

Fax: 507.364.7436

Northfield, MN

1501 Riverview Lane

800.366.6910

Fax: 507.645.9003

Pequot Lakes, MN

526 Schmidt Way

218.568.8166

Fax: 218.568.8166

Red Wing, MN

27592 Highway 61 Blvd.

800.325.6055

Fax: 651.388.0705

Rock Creek, MN

2962 St Hwy 70

320.629.7921

Fax: 320.629.7921

Rosemount, MN

4375 170th Street W

651.322.8173

Fax: 651.322.8173

St. Bonifacius, MN

4323 Palmer Place

952.446.0503

Fax: 952.446.1431

St. Paul, MN

936 Childs Road

651.772.1564

Fax: 651.772.1564

2058 Energy Park Drive

651.645.0769

Fax: 651.645.0769

1520 E Minnehaha Avenue

651.774.7974

Fax: 651.774.7974

CEMSTONE CONTRACTOR SUPPLY

2955 Eagandale Blvd.

Eagan, MN 55121

800.829.8228

Fax: 651.405.3736

Hub Locations:**East Bethel, MN**

24480 Baltimore St. NE

763.444.3710

Fax: 763.444.5676

Owatonna, MN / Steele Rice

433 W. North St

507.451.4271

Fax: 507.451.6834

River Falls, WI

W9341 830th Ave

715.425.1119

Fax: 715.425.6276

St. Bonifacius, MN

4313 Palmer Place

952.446.0503

Fax: 952.446.1431

Outlet Stores:**Arlington, MN****800.252.6749****Blaine, MN****651.405.3462****Brainerd, MN****218.829.9239****Dayton, MN****763.494.0016****Delano, MN****763.972.6111****Dresser, WI****715.755.2906****Durrand, WI****800.325.6435****Hastings, MN****651.437.6985****Isle, MN****800.955.6105****Jordan, MN****952.492.3939****New Richmond, WI****800.555.9415****Northfield, MN****800.366.6910****Rock Creek, MN****320.629.7921****Spooner, WI****715.635.3583****Turtle Lake, WI****866.279.2221****CENTRAL CONCRETE**

1316 N Broad, P.O. Box 606

Mankato, MN 56002-0606

507.387.3421

Fax: 507.387.3424

Website: www.cencrete.com**Email:** srentz@oldcastlematerials.com**Representatives:**

Steve Rentz, President

Matt Nowacki, Sales

Dennis Jorgenson, Sales

Brian Rentz, Operations Manager

Tom Sunderman, Operations Manager

Wayne Denn, Dispatch Manager

Plant Locations:**Mankato, New Ulm, St. Peter, Sleepy Eye, MN**

DUININCK CONCRETE, LLC
605 Lakeland Drive NE, PO Box 1867
Willmar, MN 56201

320.235.0870
877.733.4649
Fax: 320.235.0492

Representatives:

Harris Duininck, President
Gene Bertram, General Manager
Mark Grindy, Technical Manager

Plant Locations:

Benson, MN **320.843.4177**
(Benson Ready Mix) Fax: 320.843.3294
13 Street N, P.O. Box 261

Ken Kirschbaum, Manager

Danube, MN **320.826.2364**
(Danube Ready Mix) Fax: 507.644.3780
(Central Sand & Gravel)
P.O. Box 325

Gary Hartman, Manager

Glenwood, MN **320.634.4765**
(Glenwood Ready Mix) Fax: 320.634.4766
20186 190th St

New London, MN **320.354.2219**
(Central Ready Mix) Fax: 320.354.5196
(New London Materials)
21350 Highway 23 NE

Shirley Bertram, Manager

Redwood Falls, MN **507.644.2586**
(Redwood Falls Ready Mix) Fax: 507.644.3780
210 Carin Close, P.O. Box 301

Gary Hartman, Manager

Sauk Centre, MN **320.352.3017**
(Sauk Centre Ready Mix) Fax: 320.352.6212
38625 County Road 186

Mark Scheller, Manager

Willmar, MN **320.235.0660**
(Willmar Ready Mix) Fax: 320.235.0492
High Avenue, P.O. Box 1867

Gary Stradtman, Manager

EDWIN E. THORESON, INC.

P.O. Box 579
Grand Marais, MN 55604

218.387.1644
Fax: 218.387.2871

Email: eetinc@boreal.org

Representatives:

Randi T. Nelson, President/Owner 218.387.1077
Mildred I. Thoreson, Secretary/Owner

Plant Location: Grand Marais, MN

HARDRIVES, INC.

P.O. Box 579
 St. Cloud, MN 56309

Website: www.harddrivesinc.com

Email: tcarlin@harddrivesinc.com

Representative: Tom Carlin, Division Manager

Plant Locations: St. Cloud, MN

Office: 320.251.7376

Fax: 320.251.5178

Plant: 320.251.8822

HAWKINSON REDI-MIX

3000 Rangeline Road
 Grand Rapids, MN 55744

Representatives:

Mark Hawkinson, President
 Derek Hawkinson, Vice President
 Paul Hawkinson, Secretary Treasurer

Plant Location: Grand Rapids, MN

Products and Services:

Sand, Gravel, Redi Mix & Concrete Accessories

218.326.6681

Fax: 218.326.6682

HENGEL READY MIX AND CONSTRUCTION, INC.

12883 Upper Sylvan Road SW
 Pillager, MN 56473-2380

Email: hengel@brainerd.net

Representatives:

Heather Schmit, General Manager
 Larry Beimert, Supervisor
 David Schmit, Supervisor

Plant Location: Pillager, MN

218.746.3355

Fax: 218.746.3199

KNIFE RIVER MIDWEST, LLC

900 Montgomery St
 PO Box 48
 Decorah, IA 52101

Website: www.kniferiver.com

Representatives:

Steve Sorenson, General Manager
 John Quandahl, Quality Control
 Dan Fadness, Ready Mix Supervisor

Plant Locations:

Decorah, IA

900 Montgomery Street

Greg Dougherty, Manager

Lansing, IA

1691 Four Mile Drive

Darrel Baumgartner, Batch Plant Operator

563.382.4249

Fax: 563.382.9225

563.382.4248

563.538.9357

Plant Locations – Knife River Midwest, LLC

Leroy, MN **507.324.5545**

110 S Broadway Street

Shaughn McNamara, Batch Plant Operator

Mabel, MN **507.493.5488**

Highway 43, Box 85

Mark Schulte, Batch Plant Operator

Preston, MN **507.765.2110**

Highway 52 S, Box 366

Rick Benson, Batch Plant Operator

Rushford, MN **507.864.7731**

Route 1, Box 11

Jed Johnson, Batch Plant Operator

Spring Valley, MN **507.346.2752**

409 E Market Street

Konnie Vreeman, Batch Plant Operator

KNIFE RIVER CORP – NORTH CENTRAL **320.251.9472**

4787 Shadow Wood Dr NE

Fax: 320.251.0011

Sauk Rapids, MN 56379

Website: www.kniferiver.com

Representatives:

Tim Crennen, President

Jerry Lang, Concrete Manager

Skip DeMarais, Aggregates Manager

Alan Johnson, Sales & Marketing Manager

Chad Bauerly, Retail Aggregates Manager

Tom Rogers, Quality Control Supervisor

Plant Locations:

Eastern Region GM – Steve Semrau **320.529.4248**

Albertville, MN **888.640.1600**

Highway 94

Braham, MN **888.610.4483**

1158 Regent Street

Forest Lake, MN **888.610.4483**

1621 11th Avenue SW

Hinckley, MN **888.610.4483**

Isanti, MN **888.610.4483**

825 Railroad Ave

North Branch, MN **888.610.4483**

P.O. Box 237

Princeton, MN **888.640.1600**

31930 216th Street

Northern Region GM – Dave Grausum 218.829.1802
Baxter, MN 800.450.7426
 P.O. Box 2746
Deerwood, MN 800.450.7426
Little Falls, MN 800.450.7426
 County Rd 13 N
Milaca, MN 888.640.1600
 18753 US Hwy 169
Pine River, MN 800.450.7426
Staples, MN 800.450.7426

Southern Region GM – Mike Grow 320.587.1483
Annandale, MN 888.235.4343
 Hwy 55
Glencoe, MN 888.235.4343
 2920 E 9th Street
Hutchinson, MN 888.235.4343
 311 Highway 7 E, P.O. Box 48
Litchfield, MN 888.235.4343
 225 E Commercial
Richmond, MN 888.235.4343
 State Hwy 23

Western Region GM – Jeff Tschida 320.529.2743
Alexandria, MN 888.640.1600
 632 County Rd 87 SW
Avon, MN 888.640.1600
 County Rd 9
St Cloud, MN 888.640.1600
 2450 S. Hwy 10
St Joseph, MN 888.640.1600
 8644 Ridgewood Rd, PO Box 99
Sherburne (Becker/Big Lake) 888.640.1600
 Sherburne County Rd 11

LEITZEN CONCRETE PRODUCTS 507.282.3875
 4019 Highway 14 W Fax: 507.288.3470
 Rochester, MN 55901
 Email: garyleitzen@gmail.com
Representative: Gary Leitzen
Plant Location: Rochester, MN

MARSHALL CONCRETE PRODUCTS, INC. 612.789.4305

2610 Marshall Street NE

Fax: 612.789.5387

Minneapolis, MN 55418

Website: www.marshallconcreteproducts.com

Representatives:

Jay Miller, President

John Fischer, General Manager

Ryan Morman, Ready Mix Manager

Chuck Klettenberg, Production Manager

Plant Locations:

Ramsey, MN

763.576.8792

14141 Unity Street NW

Minneapolis, MN

612.789.4305

2610 NE Marshall Street

St. Paul, MN

612.789.4305

781 Hubbard Avenue

Products & Services:

Ready mixed concrete, retaining wall block, building block, Polysteel ICF, RealStone Veneer and paving stones, Boulder Creek products, TK Products for sealing and curing, mixer mounted concrete conveyors, telescopic boom trucks.

OWATONNA CONCRETE PRODUCTS, LLC 507.451.5347

(Subsidiary of Cemstone Products)

Fax: 507.451.6834

639 Riverside Avenue

Owatonna, MN 55060

Plant Locations:

Faribault, MN

507.334.2140

1221 Cannon Circle

Fax: 507.333.0155

Kenyon, MN

507.789.6191

19 Langford Avenue

Fax: 507.451.6834

Owatonna (Steel Rice), MN

507.451.4271

433 N Street

Fax: 507.451.6834

Waseca, MN

507.835.2690

201 5th Avenue SE

Fax: 507.835.2691

RANDALL READY MIX, LLC
(Subsidiary of Cemstone Products)
1343 Hwy 105 West
Northwood, IA 50459

641.324.1063
Fax: 641.324.3818

Plant Locations:

Forest City, IA
1406 South 4th St
Lake Mills, IA
609 West Main St
Manly, IA
1529 370th St
St. Ansgar, IA
4439 Indigo Ave

641.585.1962
Fax: 641.585.1963
641.324.1063
Fax: 641.324.3818
641.324.1063
Fax: 641.324.3818
641.324.1063
Fax: 641.324.3818

SEPPI BROTHERS CONCRETE PRODUCTS CORP.

1915 9th Ave N
P.O. Box 1006
Virginia, MN 55792

218.741.7007
Fax: 218.741.9338

E-mail: seppis@seppibros.com

Representatives:

Matt Seppi, President
Lloyd Jones, General Manager
Dan Derickson, Operations Manager

Plant Locations:

Hibbing, MN
Virginia, MN

218.262.6681
218.741.7007

Products & Services:

Ready Mix Concrete, Concrete & Lightweight Blocks,
Keystone Retaining Walls, Borgert Pavers, Precast Septic
Tanks, Sand & Gravel

SMITTY'S READY MIX

3852 County Road 61
Barnum, MN 55707

218.389.3276
Fax: 218.389.3276

Representative: Bruce Smith, President

Plant Location: Barnum, MN

STRATA CORPORATION

P.O. Box 13500
728 Red Dot Place
Grand Forks, ND 58208

701.746.7491
Fax: 701.775.5584

Representatives:

Don Hewitt, Senior Region Manager
Shane Johnson, Region Manager
Dennis Berg, Operations Manager
Hank Hauge, Technical Services Manager

Plant Locations:

Crookston, MN **218.281.3309**

P.O. Box 471 Fax: 218.281.1055
1401 Carroll St

Detroit Lakes, MN **218.847.7290**

PO Box 1615 Fax: 218.846.9633
23180 County Hwy 6

Hallock, MN **218.843.2345**

P.O. Box 454
Hwy 75 South

Perham, MN **218.346.5870**

P.O. Box 40
800 2nd St SE

Trail, MN **218.268.4112**

P.O. Box 5
26371 360th Ave SE

Warren, MN **218.745.5252**

Hwy 1 East

TRI-CITY PAVING

P.O. Box 326
Little Falls, MN 56345

320.632.5435
Fax: 320.632.5436

Representative: Jack Surma, President

Plant Locations:

Fort Ripley, MN **218.829.8820**

25125 165th Ave

David Brausen, Manager

Little Falls, MN **320.632.5435**

13504 Haven Road Fax: 320.632.5436

David Brausen, Manager

St. Cloud, MN **320.251.1818**

5950 County Road 120

Greg Surma, Manager

WELLS CONCRETE PRODUCTS CO.

P.O. Box 308
 Wells, MN 56097

507.553.5113

Fax: 507.553.6165

Website: www.wellsconcrete.com**Representatives:**

Steve Kloos, Manager
 Julie Meyer, Central Dispatcher

Plant Locations:**Alden, MN**

(Alden Concrete)
 10 North Star Rd

800.658.7172**Blue Earth, MN**

703 E 7th

507.526.2103**Mankato, MN**

161 Summit Ave

507.388.6833**Mapleton, MN**

Central Avenue N

507.524.4134**Wells, MN**

E Franklin

507.553.5113**WORMS READY MIX**

535 Main Street
 New Munich, MN 56356

320.837.5288

Fax: 320.837.5809

Website: www.wormsreadymix.net**Email:** wormslrm@albanytel.com**Representatives:**

Steve Worms, President
 Matt Worms, Secretary/Treasurer
 Carl Worms
 Brian Worms

Plant Locations:**Long Prairie, MN**

Route 2, Box 294AA

320.732.6452***Kyle Zellgert, Manager*****New Munich, MN**

101 Main Street

320.837.5288***Rick Lemm, Manager*****Sauk Centre, MN**

13 12th Street

320.352.2841***Jim Uphoff, Manager*****Products & Services:**

Ready Mix Concrete, Lumber & Building Supplies

Notes:

ARM Aggregate Producers

AGGREGATE INDUSTRIES

North Central Region

2915 Waters Road, Suite 105
Eagan, MN 55121

651.683.0600

Fax: 651.683.8108

Representative: Norm Jagger, Regional President

Aggregate Industries - Aggregate Div. 651.683.0600

2915 Waters Road, Suite 105
Eagan, MN 55121

Fax: 651.683.8108

Representatives:

Don Vry, VP/GM Aggregate Division

Mike McCormick, VP Sales & Marketing

Jim Barker, Operations Manager - Twin Cities

Mike Rose, Operations Mgr - MinnDak **218.236.9640**

Jeff Rehder, Sales Manager - MinnDak **218.236.9640**

Plant Locations - Twin Cities Area: 651.683.8190

Elk River Plant

21700 Highway 169
Elk River, MN 55330

Bob Kachinske, Manager

Hastings Quarry

21500 Lillehei Avenue
Hastings, MN 55033

Dan Quie, Manager

Lakeland Plant

16164 Hudson Blvd.
Lakeland, MN 55043

Hans Luckoff, Manager

Lakeville East Plant

5000 W 160th Street
Lakeville, MN 55065

Kenny Kellen, Manager

Larson Quarry

10120 Grey Cloud Island Drive
St. Paul Park, MN 55071

Jon Pechacek, Manager

Nelson Plant

11250 Grey Cloud Island Drive
Cottage Grove, MN 55016

Doug Wermerskirchen, Manager

Plant Locations – Twin Cities Area:

St. Croix Valley Plant

Highway 95 & 260th Street
Shafer, MN 55074

Rick McGuigan, Manager

St. Paul River Terminal

1177 Childs Road
St. Paul, MN 55106

Mark Duncan, Manager

Minneapolis River Terminal

65 26th Avenue N
Minneapolis, MN 55411

Mark Duncan, Manager

Plant Locations – MinnDak Area:

Park Rapids Plant

218.732.5688

18813 Eagle Bend Road
Park Rapids, MN 56470

Camille Olson, Manager

Pit 21 Plant

218.498.0151

760 170th St.
Glyndon, MN 56547

Micah Tysver, Manager

Rollag Plant

218.863.6401

11700 County Rd. 2
Pelican Rapids, MN 56470

Bill Bach, Manager

7th Avenue Yard

701.277.0174

Fargo, ND 58102

ALEXANDRIA CONCRETE CO.

Please see Alexandria Concrete Co. under ARM Ready Mix Producers

AVR, INC / AME GROUP

Please see AVR, Inc / AME Group under ARM Ready Mix Producers

BARTON SAND & GRAVEL CO.

7200 Hemlock Lane
 P.O. Box 1480
 Maple Grove, MN 55311-6480

Website: www.tillercorp.com

Representatives:

Pete Olson	612.290.3669
Butch Davis	612.751.1969
Dan Johnson	763.425.4191
Joe Winkel	763.425.4191
Chad Sauer	763.425.4191

Pit Locations:

Blaine, MN	763.783.0733
Denmark, MN	651.436.4461
Elk River (North), MN	763.441.8703
Elk River (South), MN	763.441.2100
Empire Township, MN	651.423.2268
Eureka, MN	952.469.5861
Hastings, MN	651.437.6472
Jackson Township, MN	952.445.9206
Shakopee, MN - Louisville Pit	952.402.0350
Maple Grove, MN	763.425.8663
New Scandia, MN	651.433.3710
Ramsey, MN	763.421.0832
Silver Creek Township, MN	763.878.2604
West Lakeland, MN	651.436.5345

CEMSTONE PRODUCTS COMPANY

Please see Cemstone Products Company under ARM Ready Mix Producers

COONS AGGREGATE SUPPLY
(DIV. OF WISSOTA SAND & GRAVEL)

1119 Regis Court, Suite 250
 P.O. Box 1228
 Eau Claire, WI 54702-1268

Website: www.wissotasandgravel.com

E-mail: clarson@wissotasandgravel.com

Representatives:

Christopher Larson, President
 Fred Cook, Plant Supervisor

Plant Locations:

Saginaw, MN	218.729.7544
--------------------	---------------------

4607 Canosia Road

Products & Services: Washed Concrete Aggregates, Class 5 Base Course

DUININCK CONCRETE, LLC
605 Lakeland Drive NE, PO Box 1867
Willmar, MN 56201

320.235.0870
877.733.4649
Fax: 320.235.0492

Representatives:

Harris Duininck, President
Gene Bertram, General Manager
Mark Grindy, Technical Manager

Pit Locations:

Danube, MN **320.826.2364**
(Central Sand & Gravel) Fax: 507.644.3780
P.O. Box 325

Gary Hartman, Manager

New London, MN **320.354.2219**
(New London Materials) Fax: 320.354.5196
21350 Highway 23 NE

Shirley Bertram, Manager

HAWKINSON REDI MIX

Please see Hawkinson Ready Mix under ARM Ready Mix Producers

HENGEL READY MIX AND CONSTRUCTION, INC.

Please see Hengel Ready Mix and Construction, Inc. under ARM Ready Mix Producers

KNIFE RIVER CORP – NORTH CENTRAL

Please see Knife River Corp – North Central under ARM Ready Mix Producers

KNIFE RIVER MIDWEST, LLC

Please see Knife River Midwest, LLC under ARM Ready Mix Producers

KRAEMER MINING & MATERIALS

1020 W Cliff Road
Burnsville, MN 55337

952.890.3611
Fax: 952.894.0808

Website: www.kraemermm.com

Email: dgedmunds@kraemermm.com

Representatives:

David Edmunds, Executive VP & COO
David Ostlie, Sales Manager
Doug Poush, VP & General Manager

Plant Locations:

Burnsville, MN
Mille Lacs County, MN

L.G. EVERIST, INC.

P.O. Box 5829
Sioux Falls, SD 57117

Website: www.lgeverist.com

Email: mjellefson@lgeverist.com

Representatives:

Rick Everist, Jr., President/CEO

Rob Everist, Vice President

Matt Ellefson, VP Sales

Justin Moser, Sales Engineer

Plant Locations:

Ortonville, MN

Products: High Quality Crushed Granite

605.334.5000

Fax: 650.334.3656

MARTIN MARIETTA AGGREGATES

P.O. Box 7517
St. Cloud, MN 56302

Website: www.martinmarietta.com

Email: mark.johnson@martinmarietta.com

Representatives:

Mark Johnson, General Manager

Dan Bokinskie, Sales & Technical Services

Reg Sachs, Sales Representative

Plant Locations:

Granite Falls, MN

200 14th Street

Rick Vangronigen, Manager

St. Cloud, MN

1450 W Division Street

Mike Reinert, Manager

320.229.2111

Fax: 320.229.2113

320.564.2125

320.251.7141

NEW ULM QUARTZITE QUARRIES, INC. 507.354.2925

45755 571st Lane
New Ulm, MN 56073

Website: www.nuqq.com

Email: jcarlstrom@nuqq.com

Representatives:

Jeff Carlstrom, General Manager

Doug Roiger, Office Manager

Andie Gieseke, Quarry & Plant Manger

Plant Location: New Ulm, MN

Products & Services: Crushed Aggregates

Fax: 507.359.7870

NORTHERN CON-AGG, INC.

3231 Fernbrook Lane N

Plymouth, MN 55447

Website: www.northernconagg.com**763.509.9344**

Fax: 763.509.9347

Representatives:

Edward A. Egan, Chairman

Joseph W. Egan, President

Brad Salman, Vice President Sales

Plant Locations:**Luverne, MN****507.283.2124**

1450 131st St.

*Marty Wigen, Manager***Rauville, SD****605.882.1912**

45631 162nd Street

*Alvin Pies, Manager***Minneota, MN****507.872.5477**

2799 County Road 13

*Marty Wigen, Manager***S.M.C.**

1905 3rd Avenue

Mankato, MN 56002

Website: www.smc-co.com**507.625.4848**

Fax: 507.625.4907

Representatives:

Larry Nurre, President

Mark Redlin, Aggregate Sales

Plant/Quarry Locations:**Kasota, MN** - North Star Gravel & Sand**Mankato, MN** - Guaranteed Gravel & Sand Co.**Owatonna, MN** - Owatonna Quarry**Morton, MN** - Granite Valley Quarry**Jeffers, MN** - Sioux Rock Quarry**Fairmont, MN** - Fairmont Aggregates**Medford, MN** - Medford Wash Plant**Dundas, MN** - Dundas Wash Plant**SEPPI BROTHERS CONCRETE PRODUCTS CORP.**

Please see Seppi Brothers Concrete Products Corp. under ARM

Ready Mix Producers.

STRATA CORPORATION

728 Red Dot Place
 Grand Forks, ND 58208
Email: dwj@strata-corp.com

701.746.7491
 Fax: 701.775.5584

Representatives:

Mike Brorby, Production Mgr.	701.739.0223
Steve Rantz, Sales/Agg. Resources	701.741.4151
Dale Johnson, QC Manager	701.739.1534

Plant Locations:

Crookston, MN 218.637.1800

Tim Nord, Plant Manager

Detroit Lakes, MN 218.846.1100

Wes Brekke, Area Manager

Fax: 218.846.9633

Fordville, ND 701.229.3250

Terry Hayward, Plant Manager

Glendive, MT 406.365.5600

Bill Lafond, Area Manager

Halma, MN 218.686.1529

Jay Gillund, Area Manager

Roosevelt, MN 218.442.3078

Richard Johnson, Plant Manager

Trail, MN 218.268.4112

Erv Wickham, Area Manger

TRI-CITY PAVING

Please see Tri-City Paving under ARM Ready Mix Producers.

TRI-COUNTY AGGREGATE, INC

112 S. Main
 PO Box 419
 Medford, MN 55049

507.446.0825
 Fax: 507.446.1114

Email: joe.tricountyagg@myclearwave.net

Representative: Joe White, President

Plant Location: Medford, MN

Notes:

ARM Associate Members

ADVANCED TECHNICAL SERVICES, INC. 319.277.5401

702 LeClair Street, P.O. Box 825
Cedar Falls, IA 50613

Fax: 319.277.5403

59466 Lakota Trail
Ferryville, WI 54628

608.734.3638

Fax: 309.423.6580

Website: www.ats-inc.net

Email: randy@ats-inc.net
d.burton@ats-inc.net

Representatives:

Randy Howe
Dan Burton
Craig Uhlenhopp, Service
Scott Nading, Service
Mike Tedesco, Service

Locations: Cedar Falls, IA, Ferryville, WI

Products & Services: Plant Equipment (Coneco), Automation
(Command-Alkon) for the Concrete Industry.

A.J. WISMIN HOMES

1408 Northland Drive #307
Mendota Heights, MN 55120

651.755.9498

Fax: 651.493-3294

Website: www.ajwisminhomes.com

Email: allanb@ajwisminhomes.com

Representatives:

Allan Breidenbach, President
Josh Crenshaw, Vice President

Products & Services: ICF Builder/Contractor

AMERICAN ENGINEERING TESTING, INC. 651.659.1334

550 Cleveland Avenue N
St. Paul, MN 55114-1804

Fax: 651.659.1379

Website: www.amengtest.com

Email: aet@amengtest.com

Representatives:

Terry E. Swor, St. Paul
Richard D. Stehly, St. Paul
Dan Vruno, St. Paul
Robert Wahlstrom, Duluth
Mike Schmidt, Mankato
Tom James, Marshall
Al Hovick, Rochester
Greg Owens, Schofield

Locations – AET:

Bonita Springs, FL; Chanhassen, MN; Crosby, MN; Duluth, MN; International Falls, MN; Mankato, MN; Marshall, MN; Rochester, MN; Rogers, MN; St. Paul, MN; Rapid City, SD; Pierre, SD; Sioux Falls, SD; Menomonie, WI; Wausau, WI

Services:

Geotechnical, Materials, Environmental Engineering & Testing Services with Special Emphasis on Aggregate, Bituminous, Concrete & Steel Testing, & Forensics.

AMVIC BUILDING SYSTEM

877.470.9991

501 McNicoll Ave
Toronto, ON M2H-2E2
Canada

Fax: 416.759.7402

Website: www.amvicsystem.com

Representatives:

Gary Brown, Director of Sales & Marketing
Paul Camozzi, Senior Accounts Manager

Products & Services:

Insulated Concrete Form Manufacturer

BASF ADMIXTURES

651.365.7770

2955 Eagandale Blvd. Suite 300
Eagan, MN 55121

Fax: 651.365.7600

Website: www.basf-admixtures.com

Representatives:

Dan Bobrowski, Area Manager
Andy Julius, Account Manager
Michael Wolterstorff, DST
Steve Zinnier, DST
Mike Dorval, Sales Representative
Tim Ryan, Sales Representative
Mark Johnson, Sales Representative
John Jund, Sales Representative
Guy Peterson, Sales Representative

Products & Services:

Concrete Admixtures, Mid-Range Water Reducers, Superplasticizers, Accelerator, Retarders, Air-Entrainers, Masonry Admixtures, Hydration Control Admixtures, Underwater Concrete Admixtures, Silica Fume, Corrosion Inhibiting Admixtures, Flowable Fill and Lightweight Products, Underground Products and Paving Admixtures.

BAY & BAY TRANSFER CO., INC.

12308 Dupont Avenue S
Burnsville, MN 55337

952.890.0880
800.463.1010
Fax: 952.890.0881

Website: www.bayandbay.com

Email: david.anderson@bayandbay.com

Representatives:

Dave Anderson, Owner - CEO
Ray Hirschuber, Bulk Logistics Director
Joe McGregor, Bulk Operations Manager
Don Roach, Bulk Dispatch

Terminal Location: 12308 Dupont Avenue S
Burnsville, MN 55337

Freight: 3686 E 140th Street
Rosemount, MN 55068

Products & Services:

Truck Transportation of Bulk Cement, Flyash and Sand, all
Dry Bulk Materials Flatbed With Forklift and Van Freight
Hauling

BELGRADE STEEL TANK CO, INC

PO Box 220
405 Lowery Ave
Belgrade, MN 56312

320.254.8246
Fax: 320.254.3458

Website: www.belgradesteeltank.com

Email: ltompson@willmarnet.com

Representatives:

Leslie Thompson, President

Products & Services:

We build mild steel tanks, batching equipment, plants,
screw conveyers, overhead aggregate bins for the ready
mix industry

BOYER TRUCKS

2500 Broadway Drive
Lauderdale, MN 55113

651.638.5800
Fax: 651-638-5810

Website: www.boyertrucks.com

E-mail: jhussong@boyertrucks.com

Representative: Jeff Hussong

**Locations: Minneapolis, Lauderdale, Rogers, Savage,
Sioux Falls, Duluth/Superior**

Products & Services:

Truck sales, parts, and service

BRETT ADMIXTURES

9660 71st Street NE
Albertville, MN 55301

Website: www.brettadmix.com

763.497.7351

800.989.0665

Fax: 763.497.4756

Representatives:

Scott Baril, Director of Technical Services
Davin Maki, Certified Concrete Technologist
Terry Sickels, Admixture Consultant
Rita Arndt, Customer Service & Transportation Manager
Jim Gubbin, Vice President & Service Manager

Locations:

**Albertville, MN; Fargo, ND; Sioux Falls, SD;
Marengo, IA**

Products & Services:

Concrete Admixtures, Microsilica, & Fibers (Polypropylene,
Nylon, Structural, & Steel)

BROCK WHITE COMPANY

2575 Kasota Avenue
St. Paul, MN 55108

Website: www.brockwhite.com

651.647.0950

Fax: 651.647.0403

Representatives:

Dennis Ehlert, Marketing Manager
dehlert@brockwhite.com
Tim Prigge, Sales Representative
tprigge@brockwhite.com

Plant Locations:

**St. Paul, MN; Eagan, MN; Elk River, MN;
Duluth, MN; Rochester, MN; St. Cloud, MN;
Bismarck, ND; Fargo, ND; Green Bay, WI;
Sioux Falls, SD**

Products & Services:

Distributor of Construction Products, Including Insulated
Concrete Forms, Concrete Stains, Stamping, Sealers,
Concrete Repair Products, Tools and Accessories.

CITI CAPITAL CONSTRUCTION EQUIPMENT FINANCE

512 Lincoln Dr NE
St. Michael, MN 55376

763.315.3457
Fax: 763.315.3458

Website: www.citicapital.com

E-mail: steven.j.tufto@citigroup.com

Representative: Steven Tufto

Products & Services:

Construction Equipment Loan and Lease Specialists;
Finance Construction, Mining & Forestry Equipment;
Vocational truck & trailers in construction applications.

COMPOSITE TECHNOLOGY CORP.

PO Box 950
Boone, IA 50036

800.232.1748
Fax: 515.433.6088

Website: www.thermomass.com

E-mail: lconaway@thermomass.com

Representatives:

Linda Conaway, Residential Sales
Rich Brownrigg, Residential Sales

Products & Services:

Manufacture and distribute the THERMOMASS Building
Insulation System

CORNERSTONE CUSTOM CONSTRUCTION

1330 133rd Lane
Ham Lake, MN 55304

763.754.3939
Fax: 763.754.1079

Website: www.cornerstonecinc.com

E-mail: khemp@cornerstonecinc.com

Representatives:

Kelly Hemp, Owner & President
Dave Mayer, Consultant & Estimator
Micah Vainikka, Project Coordinator

Products & Services:

Builder/Remodeler, Windows, Additions, ICF Walls and
Foundations

DUREX PRODUCTS, INC.

112 1st Avenue W
Luck, WI 54853

800.826.6931
715.472.2111
Fax: 715.472.2115

Website: www.durexproducts.com

Email: solutions@durexproducts.com
customerservice@durexproducts.com

Representatives:

Dan Tornio, Inside Sales, Marketing & Quality Manager
Jon Anderson, Regional Sales Manager
Dick Dressel, Sales Representative
Chris Cable, Polymers Operations Manager

Plant Locations:

Luck, WI; St. Croix Falls, WI; Windfall, IN

Products & Services:

Screen Media, Wear Parts, Crusher Castings

ENDURACON TECHNOLOGIES INC.

2103 Wabash Street,
P.O. Box 14372
St. Paul, MN 55114

612.865.6638
Fax: 651.641.1353

Email: info@enduracon.com

Representative: Larry Nelson, President

Plant Location: St. Paul, MN

Products & Services:

Providing Chemical Admixtures, Class C Fly Ash and Fiber Reinforcement to the Concrete Industry.

ENVIRONMENTAL RESOURCE CORP.

P.O. Box 240729
St Paul, MN 55124

612.816.6401
Fax: 651.454.4252

Representatives:

Darrell Stahlecker, President
Bill Carlson, Secretary

Plant Location: Big Stone, MN

Products & Services: Class "C" Fly Ash

FORTA CORPORATION

100 Forta Drive
 Grove City, PA 16127-6399
Website: www.fortacorp.com

800.245.0306

Fax: 724.458.8331

Representatives:

Dan Biddle, National Sales Mgr.
 Martin Doody, Regional Sales Mgr
 Larry Nelson - Enduracon Technologies Inc.

Cell: 651.865.6638

Plant Location: Grove City, PA**Products & Services:**

Complete Family of Synthetic Fiber Reinforcement for Concrete. Forta-Ferro Ultra-Net, Super-Net, Econo-Net, Mighty-Mono, Econo-Mono, Nylo-Mono. We provide the 4-C Formula for Specifications. Product Line Includes polypropylene and Nylon- Fibrillated and Monofilament Products.

FOTH INFRASTRUCTURE & ENVIRONMENT, LLC

8550 Hudson Blvd N.
 Suite 105
 Lake Elmo, MN 55042

651.288.8550

Fax: 651.288.8551

Website: www.foth.com**Representatives:**

Kathy Osborne, P.E., Sr. Project Mgr
 kosborne@foth.com
 Stacey Larsen, P.G., Lead Geologist
 slarsen@foth.com

Office Locations:

**Lake Elmo, MN; Des Moines, IA;
 LaCrosse, WI; Green Bay, WI; Madison, WI;
 Florham Park, NJ; Peoria, IL; Champaign, IL;
 Washington, D.C.**

Products & Services:

Permitting: Local Approval/Conditional Use - Air, Water, & Environmental, Resource Inventory Assessments, Operations/Reclamation/Community Relations Planning, Surveying, Wetland Mapping/Mitigation, Hydrology/Hydrogeology, Noise & Dust Monitoring & Mitigation, Expert Testimony, Environmental Impact Statements, Intergovernmental Cooperation, Mineral Development, Stormwater Management & Pond Design

FOX BLOCKS BY AIRLITE PLASTICS CO. 402.408.5154

6110 Abbott Drive

Fax: 402.408.5099

Omaha, NE 68110

Website: www.foxblocks.com

Email: dave@foxblocks.com

Representatives:

Dave Jackson, Sales & Marketing

Pat Gredys, VP-General Manager

Plant Locations: Omaha, NE

Products & Services:

Insulating Concrete Form Wall Systems

GCC OF AMERICA

303.739.5912

130 Rampart Way, Suite 205

Fax: 303.453.9196

Denver, CO 80230

Email: jfinnegan@gcc.com

Representatives:

Joe Finnegan, Regional Sales Manager

Rick Flaten, Sales Representative

Plant Locations:

Sioux Falls, SD

605.335.0611

221 N. Ebenezeer

Rapid City, SD

605.721.7100

Brookings, SD

605.336.6169

Products & Services:

Portland Cement: Type I/II low alkali, Type III/IV

GENERAL RESOURCE TECHNOLOGY

651.454.4151

2978 Center Court

Fax: 651.454.4252

Eagan, MN 55121

Website: www.grtinc.com

Email: grtinc@pconline.com

Representatives:

William Collins, President

Darrell Stahlecker, Sales & Engineering

Travis Collins, Sales

Bill Carlson, Sales

Rob Collins, Marketing

Products & Services:

Concrete Admix. Manuf., air entraining agents, mid-range water reducers, superplasticizers, accelerators, hydration control admix., corrosion inhibitor, water-proofing admix., flowable fill products, underwater concrete viscosity modifying admixtures. Silica Fume. Structural synthetic fiber, steel fiber, synthetic fibers.

GOLDER ASSOCIATES, INC.

1571 W. County Rd B, Suite 105
Roseville, MN 55113

Website: www.golder.com

Email: mkunz@golder.com

Representative: Mike Kunz

Products & Services: Ground engineering & environmental services

651.697.9737

Fax: 651.697.9735

GREAT RIVER ENERGY

Coal Creek Station
2875 3rd Street SW
Underwood, ND 58576-9659

Website: www.greenergy.com

Email: achristianson@greenergy.com

Representative:

Al Christianson, ND Business Services Representative

Plant Location: Underwood, ND

Products & Services: Class F Fly Ash

701.442.7031

Fax: 701.442.7231

HEADWATERS RESOURCES, INC.

21778 Highview Avenue
Lakeville, MN 55044

Website: www.headwaters.com

Representatives:

Bill Brown, Technical Sales Representative
bbrown@headwaters.com

Bill Sutton, Technical Sales Representative 712.253.2119
bsutton@headwaters.com Flandreau, SD

Tim Duncan, Technical Sales Representative 218.220.8936
tduncan@headwaters.com Moorhead, MN

Plant Locations:

**Lakeville, MN; Buffalo, MN; Coal Creek, ND;
Lansing, IA**

Products & Services: Fly Ash and Bottom Ash

612.860.5677

HOLCIM (US), INC.

300 Prairie Center Drive, Suite 110
Eden Prairie, MN 55344

Website: www.holcim.com

Email: autry.beamon@holcim.com

Representatives:

Jeremy Quinn, Northern Sales Group Mgr.
Autry Beamon, Sales Manager
Garret Meuth, Market Manager
Chris Suhr, Products Manager

952.890.2732

Fax: 952.890.2109

Representatives – Holcim:

Mark Thompson, Market Manager
Chuck Friday, Market Manager
Joe Clendenen, Technical Services Engineer

Plant Locations:

**Mason City, IA; Inver Grove Heights, MN;
South St Paul, MN**

Products & Services: Gray Portland, Blended, Pre-Mix and
Masonry, White Portland & Masonry
Cements – Bulk & Package

HTIF CAMERON FILTERS**866.702.4843**

1005 19-3/4 St.

Fax: 866.702.1496

P.O. Box 355

Cameron, WI 54822

Website: www.htif.com**Email:** customerservice@htif.com**Representative:** Mary Kruser**Products & Services:**

Manufacture industrial replacement air and liquid filtration
bags, dust collection filters for the concrete industry.

INTERSTATE BEARINGSYSTEMS**952.854.0836**

2501 American Blvd E.

Fax: 952.858.6725

Minneapolis, MN 55425

Website: www.istate.com**Email:** ckitchen@istate.com**Representative:**

Jeff Caswell, CEO
Travis Penrod, President
Chuck Kitchen, VP
Bob Woodward, VP
Carl Brown, Sales Manager
Jim Williams, President I State Truck
David Walch, Manager

Plant Locations:

**Bloomington & Waite Park, MN; Bismark,
Williston, & Fargo, ND; Billings, MT; Gillette,
WY; Waukesha, WI**

Products & Services:

Distributor of brand name bearings, power transmission,
conveyor products, as well as maintenance labor services

INTEX CORPORATION

PO Box 260
Albertville, MN 55301
Email: gbuhl@embarqmail.com

763.428.8222
Fax: 763.428.8577

Representatives:

Greg Buhl, CEO
Brian Buhl, CFO
Wade Van Vooren, Operations Manager

Plant Locations: MN, SD, ND, IA, WI**Products & Services:**

Mobile Crushing & Screening

IRON MINING ASSOCIATION OF MN

11 E. Superior St. Ste. 514
Duluth, MN 55802

218.722.7724
Fax: 218.720.6707

Website: www.taconite.org

Email: cpagel@taconite.org

Representative: Craig Pagel

J.D. LEHR, PA

8679 243rd St.
Forest Lake, MN 55025
Email: jdlehr@citlink.net

651.408.9100
Fax 651.305.1109

Representative:

J.D. Lehr, President & Professional Geologist

Products & Services:

Aggregate reserves investigations, geologic studies and
GIS/GPS mapping services for the aggregate industry

JESS RESOURCES

12741 Shannon Parkway
Rosemount, MN 55068

651.485.7515
Fax: 651.322.2603

Email: jonathanwilms@aol.com

Representative: Jonathan J. Wilmshurst, Owner

Products & Services:

Consulting, Management, Mineral Brokerage and
Valuation.

J.S. KRUGER CONSULTING, INC

3540 Dupont Ave S.
Minneapolis, MN 55408

612.867.2037

Email: jkruger@jskrugerconsulting.com

Website: www.jskrugerconsulting.com

Representative: Jason Kruger, President

Products & Services – J.S. Kruger Consulting:

Providing freelance marketing, promotion, technical and training services to Minnesota's ready mixed concrete industry

LAFARGE CEMENT

800.234.0974

West Central Sales
1850 E 53rd Street, Suite 6
Davenport, IA 52807

563.344.4488
Fax: 563.324.3624

Website: www.lafargenorthamerica.com

Representatives:

Tony Dosien, District Sales Manager
anthony.dosien@lafarge-na.com
Jason Chojnacki, Assistant Sales Manager
Jason.chojnacki@lafarge-na.com
David Meyer, Major Market Manager
david.meyer@lafarge-na.com
Todd L. Johnson, Territory Sales Manager
todd.l.johnson@lafarge-na.com
Mike Stolpa, Territory Sales Manager
mike.stolpa@lafarge-na.com
Justin Lashley, Technical Sales Engineer
Justin.lashley@lafarge-na.com

Plant Locations:

Minneapolis, MN; St. Paul, MN; Duluth/Superior

Products & Services: Portland, Mortar, Masonry Cements Bulk & Package Fly Ash, Slag, Cementitious Blends

LARKIN HOFFMAN ATTORNEYS

952.896.3292

1500 Wells Fargo Plaza
7900 Xerxes Avenue S
Bloomington, MN 55431

952.835.3800
Fax: 952.842.1722

Website: www.larkinhoffman.com

Email: gkorstad@larkinhoffman.com

Representative: Gregory Korstad, Attorney

Products & Services: General Civil Law Firm with a Focus on Permitting, Regulatory Compliance and Real Estate Development.

LEHIGH CEMENT COMPANY

800.468.6211

12800 N Meridian Street #480
Carmel, IN 46032

Fax: 317.819.1605

Website: www.lehighcement.com

Representatives:

Steve Woodrich, Territory Manager
Roger Johnson, Territory Manager

Plant Location: Mason City, IA

Products & Services: Gray Portland, Blended & Masonry,
and White Portland & Masonry Cements - Bulk & Package

LIGHTWEIGHT DISTRIBUTING COMPANY 952.960.9588

13529 308th Ave, PO Box 65

Fax: 952.545.2466

Princeton, MN 55371

Fax: 763.633.0817

Website: www.lightweightdistributing.com

Email: hrkalco@netzero.com

jwhrkal@aol.com

Representatives:

Craig Hrkal

John Hrkal

Plant Location:

Lakeville, Minneapolis, LaCrosse, WI;

Utica, IL; Hennepin, IL

Products & Services:

Lightweight Aggregate, Cellular Concrete, and Pervious
Cellular Concrete

LOGIX INSULATED CONCRETE FORMS 507.524.3268

54 1st Street NW

Fax: 507.524.3530

PO Box 373

Pelican Rapids, MN 56572

Website: www.logixicf.com

E-mail: jeff@logixicf.com

Representatives: Jeff Schultz

Products & Services:

Insulated Concrete Form Manufacturer

LURA ENTERPRISES, INC

701.281.8989

1016 5th Ave NE

Fax: 701.281.8995

West Fargo, ND 58078

Website: www.luraconcretescreed.com

Email: sales@luraconcretescreed.com

Representatives:

Dennis Lura, President

Brent Lura, Treasurer

Products & Services:

Roller Screed Manufacturer

MCNEILUS TRUCK & MANUFACTURING 507.374.6321

524 County Road 34 E
Dodge Center, MN 55927

Fax: 507.374.6394

Website: www.mcneiluscompanies.com

Representatives:

Matt Peterson, Regional Sales Manager
mattpeterson@mcneilusco.com
Bob Pfeffer, Sales Director (Central Zone)
bpfeffer@mcneilusco.com
Steve Johnson, Parts Sales Manager
sjohnson@mcneilusco.com

Plant Locations: Dodge Center, MN

Products & Services:

Transit Mixers, Mixer Truck Packages, Concrete Batch
Plants and Material Handling Systems, Replacement Parts
for the Ready-Mix Industry

METSO MINERALS, INC.

952.440.1105

2461 180th Street E
Prior Lake, MN 55372

Fax: 952.440.1106

Representative: Floyd Gast, Distribution Manager

Plant Location: Waukesha, WI

Products & Services:

Complete Crushing, Screening & Conveying
Equipment. The World's Leading Supplier of Complete
Crushing & Screening Solutions Serving the Aggregate,
Construction Recycling and Mining Industry Throughout the
Globe.

PRISM PIGMENTS

651.488.4250

1251 Arundel Street
St. Paul, MN 55117

Fax: 651.488.6091

Website: www.prismpigments.com

Email: tfenelon@prismpigments.com

Representatives:

Terry Fenelon, President
Joe Boyce, Sales
Kevin Fitch, Operations

Products & Services:

Quality Pigments for Concrete, Color Hardeners, Stains,
Release Powders

PROPEX CONCRETE SYSTEMS

6025 Lee Highway, Suite 425
Chattanooga, TN 37422

Website: www.propexinc.com

Email: mike.skidmore@propexinc.com

Representative: Mike Skidmore

Plant Locations:

Chicago, IL; Chattanooga, TN

Products & Services:

Synthetics Fibers/Fibermesh 150/300 Fibercast 500
Blended Fibers/Novomesh 700/850/950
Steel Fibers/Novocon 1050

800.621.1273

Fax: 423.899.5000

PUTZMEISTER AMERICA

1733 90th St
Sturtevant, WI 53177

Website: www.putzmeister.com

Representatives:

Bill Dwyer, VP Sales & Marketing
Randy Ziarek, Regional Sales Manager

Products & Services:

Complete line of truck-mounted concrete boom pumps, separate placing booms, truck mounted telescopic conveyors, and trailer-mounted concrete pumps as well as mortar, grout, shotcrete, plaster and fireproofing pumps and mixers, industrial pumps, high and ultrahigh pressure water jetting and hydrodemolition models and related personal protective equipment and tunneling machinery

800.886.3200

Fax: 262.884.6338

RB SCOTT COMPANY, INC

1011 Short St.
PO Box 65
Eau Claire, WI 54702

Website: www.rbscott.com

Email: jim@rbscott.com

Representatives:

John Mickelson, President/Owner
Jim Squiers, District Manager
Bill Yliniemi, District Manager
Kathy Lee, Product Support Specialist

Plant Location: Eau Claire, WI

715.832.9792

Fax: 715.832.7767

Products & Services - RB Scott Company:

Metso Minerals – Crushers, Screens, Rubber Screens, Wire
Screen Cloth, Conveyors Belting, OEM Parts & Wear
Materials

Straight Line – Conveyors, Bin, Feeders, Portable Plants

Deister Machine Co – Vibrating Screens & Feeders

Extac – Mobile Screen Plants

McLanahan Corp – Sand screws, sand tanks, pumps,
dewatering screens, separators, coarse material
screws

SciTronics – Belt scales, metal detectors

Nesco – Dust Control

Rema Tip-Top – Rubber wear products

Argonics – Belt scrapers, polyurethane chute liners

Tema Isenmann, Inc – Polyurethane screens

Columbia Steel Casting Co – Crusher replacement
wear parts

Hub City – Speed Reducers, bearings, motor mounts,
and guards

REWARD WALL SYSTEMS, INC.

402.592.7077

9931 S. 136th Ste. 100

Fax: 402.592.7969

Omaha, NE 68138

Website: www.rewardwalls.com

Representatives:

John Moylan, VP Sales/Training

Hank Pfeiffer, Chief Operating Officer

Brandie Allen Rezac, VP Marketing

Plant Locations:

Nixa, MO; New Brighton, PA; Colorado

Springs, CO; Wilsonville, OR; Rockford, MN;

Orlando, FL

Products & Services:

Market & Distribute Insulating Concrete Forms

R. J. AHMANN COMPANY

952.947.9700

7555 Market Place Drive

Fax: 952.947.9793

Eden Prairie, MN 55344

Website: www.rja.com

Email: rahmann@rja.com

Representative: Richard J. Ahmann III, President

Products & Services: Property/Casualty Insurance, All Kinds of
Surety Bonds, Employee Benefits

SCHWING AMERICA, INC.

5900 Centerville Road
St. Paul, MN 55127

Website: www.schwing.com

Representatives:

Brian Hazelton, Vice President of Marketing
Jim Dickerman, Regional Manager
Tom O'Malley, Marketing Manager
Charlie Shumacher, Sales Manager Truck Mixers

Plant Locations:

35E & County Rd. J, White Bear Township

Products & Services:

Concrete Pumps, Ready Mix Trucks, Concrete
Reclaimers and Concrete Batch Plants

651.429.0999

Fax: 651.429.3464

SOLOMON COLORS

PO Box 8288
Springfield, IL 62791

Website: www.solomoncolors.com

E-mail: knault@solomoncolors.com

Representatives:

Rich Solomon, President
Kevin Gwinn, Sales Representative
Keith Nault, Upper Midwest Regional Manager

Plant Locations:

Springfield, IL - 4050 Color Plant Rd

Rialto, CA - 1251 W. Durst Dr

Products & Services:

Liquid Colors, Concrete Colors, Mortar Colors, Iron
Oxides, Stains, Stamps Equipment

217.522.3112

Fax: 217.522.3145

STERLING STATE BANK

14185 Hwy 13
Savage, MN 55378

Website: www.sterlingstatebank.com

Representative: Erik Plaisted, President

Branch Locations (MN):

**Apple Valley, Austin, Coon Rapids, Lakeville,
Lyle, Rochester Downtown, Rochester Apache,
Rochester North, Rochester South, Savage**

952.440.1300

Fax: 952.440.1305

TANDEM PRODUCTS, INC.

3444 Dight Avenue S

Minneapolis, MN 55406

Website: www.tandemproducts.com**Email:** info@tandemproducts.com**Representatives:**

Jerry Pelkey, Technical Sales Representative

Plant Locations: Minneapolis, MN; Duluth, MN**Products & Services:**

Offers Horizontal and Tilt Mixer Liners, Blades, Pan Mixers
Liners and Blades, General Lining Materials, Belt Scrapers,
Level Sensors, Sizing Screens, and Classifier Shoes.
Custom Molding Available

612.721.2911

Fax: 612.721.1009

TK PRODUCTS

11400 W 47th Street

Minnetonka, MN 55343

Website: www.tkproduct.com**Email:** bjohn@tkproduct.com**Representatives:** Mike Boulka, Representative

Bill John, Sales Representative

Plant Location: Minnetonka, MN**Products & Services:**

Manufacturers of Concrete Curing and Sealing
Compounds, Concrete Coatings, Water Repellents, and
Repair Materials for Concrete

952.938.7223

Fax: 952.938.8084

TWIN CITY WIRE - MFI

3550 Highway 149 S

P.O. Box 21068

Eagan, MN 55121

Website: www.unifiedscreening.com**Representatives:**

Bob Kleason, Director of Marketing & Sales

Jim Georgantones, N. Central Region Sales Mgr

Fred Sommer, Field Representative

Ken Patera, Field Representative

Dave Bozicevich, Field Representative

Plant Locations:**Eagan, MN; New Richmond, WI****651.454.8835**

800.328.0225

Fax: 651.454.7073

Products & Services – Twin City Wire - MFI:

All Types of Woven Wire Cloth, Flowmax Clean Screens, Flowmax Urethane, Rubber, Cable Tension, Nylon Cord Rubber, Polyurethane Cable/Reinforced, Punch Plate, Manganese Crusher Parts, Rubber and Steel Screen Rails, Rubber Pulley and Tack Lagging, Skirtboard and Crownbar Rubber, Bolts and Fasteners, Urethane Classifier Shoes, and Custom Metal Fabrication.

WENCK ASSOCIATES, INC.

763.479.4200

P.O. Box 249

Fax: 763.479.4242

1800 Pioneer Creek Center

Maple Plain, MN 55359

Website: www.wenck.com

Representative: Elizabeth L. Henderson, Project Manager

Office Locations:

Woodbury, MN

651.294.4585

1802 Wooddale Dr.

Fax: 651.228.1969

Suite 100

Fargo, ND; Duluth, MN; Windom, MN;

Atlanta, GA

Products & Services:

Engineering & Environmental Compliance

W.R. GRACE & COMPANY

651.686.4477

1170 Eagan Industrial Road

Fax: 651.686.4823

Eagan, MN 55121

Website: www.graceconstruction.com

Representatives:

Mike Malherek, Technical Sales

612.801.8179

Joseph Balik, District Manager

Products & Services:

Chemical Admixtures plus Silica Fume, Fibers, etc.

XCEL ENERGY

612.330.6133

Environmental Services Dept

Fax: 612-330-6556

414 Nicollet Mall

Minneapolis, MN 55401

Website: www.xcelenergy.com

Email: michael.r.thomes@xcelenergy.com

Representative: Mike Thomes

Plant Locations: Coal-Fired Generation Stations (MN):

Becker, MN; Oak Park Heights, MN;

Minneapolis, MN; Burnsville, MN; St. Paul, MN

Products & Services: Coal Ash Production For Cementitious Material and Aggregate Uses

Notes:

Ready Mix and Aggregate Producers by City

Aitkin	Cemstone Products Company	800.335.1038
Albertville	Knife River Corp - N. Central	888.640.1600
Alden	Wells Concrete Products	800.658.7172
Alexandria	Alexandria Concrete	320.763.4600
Alexandria	Knife River Corp - N. Central	888.640.1600
Annandale	Knife River Corp - N. Central	888.235.4343
Anoka	AME RED-E-MIX	763.441.2800
Apple Valley	AVR/AME Group	952.432.7132
Arlington	Cemstone Products Company	800.252.6749
Avon	Knife River Corp - N. Central	888.640.1600
Barnum	Smitty's Ready Mix	218.389.3276
Baxter	Knife River Corp - N. Central	800.450.7426
Becker/Big Lake	Knife River Corp - N. Central	888.640.1600
Belle Plaine	Aggregate Industries (RM)	651.683.8150
Benson	Duininck Concrete	320.843.4177
Big Sandy Lake	Cemstone Products Company	218.426.5063
Blaine	Barton Sand & Gravel Co	763.783.0733
Blaine	Cemstone Products Company	763.784.3512
Blue Earth	Wells Concrete Products	507.526.2103
Braham	Knife River Corp - N. Central	888.610.4483
Brainerd	Cemstone Products Company	218.829.9239
Buffalo	AME RED-E-MIX	763.441.2800
Burnsville	AVR	952.432.7132
Burnsville	Cemstone Products Company	952.846.0688
Burnsville	Kraemer Mining & Materials	952.890.3611
Cannon Falls	Cemstone Products Company	507.263.0721
Carlton	Cemstone Products Company	800.955.6105
Clarks Grove	Albert Lea Ready Mix	507.826.3281
Cloquet	Arrowhead Concrete Works	218.879.3358
Cottage Grove	Aggregate Industries (Agg)	651.683.8190
Crookston	Strata Corporation	218.281.3309
Danube	Duininck Concrete	320.826.2364
Dayton	Cemstone Products Company	763.494.0016
Decorah, IA	Knife River Midwest, LLC	563.382.4248
Deerwood	Knife River Corp - N. Central	800.450.7426
Delano	Cemstone Products Company	800.543.1977
Denmark	Barton Sand & Gravel	651.436.4461
Detroit Lakes	Strata Corporation	218.847.7290
Dresser, WI	Cemstone Contractor Supply	715.755.2906
Duluth	Arrowhead Concrete Works	218.729.8274
Dundas	SMC	507.625.4848
Durand, WI	Cemstone Products Company	800.325.6435
Eagan	Aggregate Industries	651.683.0600
Eagan	Cemstone Contractor Supply	800.829.8228
East Bethel	Cemstone Products Company	763.444.3710
Eau Claire, WI	Coons Aggregate Supply	715.835.5014
Elk River	Aggregate Industries (Agg)	651.683.8190
Elk River	AME RED-E-MIX	763.441.2800
Elk River (North)	Barton Sand & Gravel Co	763.441.8703
Elk River (South)	Barton Sand & Gravel Co	763.441.2100
Elk River	Cemstone Products Company	763.241.9820
Empire	Barton Sand & Gravel Co	651.423.2268
Eureka	Barton Sand & Gravel Co	952.469.5861
Fairmont	SMC	507.625.4848
Fargo, ND	Aggregate Industries (Agg)	701.277.0174

Faribault	Owatonna Concrete Products	507.334.2140
Fergus Falls	Aggregate Industries/MinnDak	218.739.3306
Fordville, ND	Strata Corporation	701.229.3250
Forest City, IA	Randall Ready Mix, LLC	641.585.1962
Forest Lake	Aggregate Industries (RM)	651.683.8150
Forest Lake	Knife River Corp - N. Central	888.610.4483
Fort Ripley	Tri-City Paving	218.829.8820
Glencoe	Knife River Corp - N. Central	888.235.4343
Glendive, MT	Strata Corporation	406.365.5600
Glenwood	Duininck Concrete	320.634.4765
Glyndon	Aggregate Industries/MinnDak	218.498.2633
Grand Forks, ND	Aggregate Industries/MinnDak	701.775.0415
Grand Forks, ND	Strata Corporation	701.746.7491
Grand Marais	Edwin Thoreson	218.387.1644
Grand Rapids	Hawkinson Redi-Mix	218.326.6681
Granite Falls	Martin Marietta Aggregates	320.564.2125
Hallock	Strata Corporation	218.843.2345
Halma	Strata Corporation	218.686.1529
Ham Lake	AME RED-E-MIX	763.441.2800
Hastings	Aggregate Industries (Agg)	651.683.8190
Hastings	Barton Sand & Gravel Co	651.437.6472
Hastings	Cemstone Products Company	651.437.6985
Hawley	Aggregate Industries/MinnDak	218.483.4777
Hermantown	Arrowhead Concrete Works	218.729.8274
Hibbing	Seppi Bothers Concrete Products	218.262.6681
Hinckley	Knife River Corp - N. Central	888.610.4483
Howard Lake	Cemstone Products Company	320.543.2040
Hutchinson	Alexandria Concrete	320.587.3334
Hutchinson	Knife River Corp - N. Central	888.235.4343
International Falls	Bowman Construction Co	218.286.5078
Isanti	Knife River Corp - N. Central	888.610.4483
Isle	Cemstone Products Company	800.955.6105
Jackson, MN	Barton Sand & Gravel Co	952.445.9206
Jeffers	SMC	507.625.4848
Jordan	Cemstone Products Company	952.492.3939
Kasota	SMC	507.625.4848
Kenyon	Owatonna Concrete Products	507.789.6191
Lakeland	Aggregate Industries (Agg)	651.683.8190
Lakeland	Cemstone Products Company	651.436.8888
Lake Mills, IA	Randall Ready Mix, LLC	641.324.1063
Lakeville	Aggregate Industries (RM & Agg)	651.683.8150
Lansing, IA	Knife River Midwest, LLC	563.538.9357
Le Sueur	Aggregate Industries (RM)	651.683.8150
Leroy	Knife River Midwest, LLC	507.324.5545
Litchfield	Knife River Corp - N. Central	888.235.4343
Little Falls	Knife River Corp - N. Central	800.450.7426
Little Falls	Tri-City Paving	320.632.5435
Long Prairie	Worms Ready Mix	320.732.6452
Luverne	Northern Con-Agg	507.283.2124
Mabel	Knife River Midwest, LLC	507.493.5488
Mahnomen	Aggregate Industries/MinnDak	218.935.2202
Mankato	Central Concrete	507.387.3421
Mankato	SMC	507.625.4848
Mankato	Wells Concrete Products	507.388.6833
Manly, IA	Randall Ready Mix, LLC	641.324.1063
Maple Grove	Aggregate Industries (RM)	651.683.8150
Maple Grove	AVR	952.432.7132

Maple Grove	Barton Sand & Gravel Co	763.425.8663
Mapleton	Wells Concrete Products	507.524.4134
Marshall	Bornhoff Concrete	507.532.3966
Medford	SMC	507.625.4848
Medford	Tri-County Aggregate	507.446.0825
Mendota Heights	Cemstone Products Company	651.688.9292
Milaca	Knife River Corp - N. Central	888.640.1600
Mille Lacs Co.	Kraemer Mining & Materials	952-890-3611
Minneapolis	Aggregate Industries (RM & Agg)	651.683.8150
Minneapolis	Cemstone Products Company	612.522.6392
Minneapolis	Marshall Concrete Products	612.789.4305
Minneota	Northern Con Agg	507.872.5477
Montgomery	Cemstone Products Company	507.364.7436
Monticello	Alexandria Concrete	763.295.3122
Monticello	AME RED-E-MIX	763.441.2800
Moorhead	Aggregate Industries/MinnDak	218.236.9880
Morris	Alexandria Concrete	320.589.3700
Morton	SMC	507.625.4848
New London	Alexandria Concrete	320.354.2311
New London	Duininck Concrete	320.354.2219
New Munich	Worms Ready Mix	320.837.5288
New Prague	Aggregate Industries (RM)	651.683.8150
New Richmond, WI	Cemstone Contractor Supply	800.555.9415
New Scandia	Barton Sand & Gravel Co	651.433.3710
New Ulm	New Ulm Quartzite Quarries	507.354.2925
New Ulm	Central Concrete	507.387.3421
Newport	Aggregate Industries (RM)	651.683.8150
North Branch	Knife River Corp - N. Central	888.610.4483
Northfield	Cemstone Products Company	800.366.6910
Northwood, IA	Randall Ready Mix, LLC	641.324.1063
Ortonville	L.G. Everist	605.334.5000
Ottertail	Aggregate Industries/MinnDak	218.367.2225
Owatonna	Cemstone Contractor Supply	507.451.4271
Owatonna	Owatonna Concrete Products	507.451.4271
Owatonna	SMC	507.625.4848
Park Rapids	Aggregate Industries/MinnDak	218.732.5688
Pelican Rapids	Aggregate Industries/MinnDak	218.863.2181
Pequot Lakes	Cemstone Products Company	218.568.8166
Perham	Strata Corporation	218.346.5870
Pillager	Hengel Ready Mix & Construction	218.746.3355
Pine River	Knife River Corp - N. Central	800.450.7426
Pipestone	Bornhoff Concrete	507.825.3239
Plymouth	Northern Con-Agg	763.509.9344
Preston	Knife River Midwest, LLC	507.765.2110
Princeton	Knife River Corp - N. Central	888.640.1600
Ramsey	Barton Sand & Gravel Co	763.421.0832
Ramsey	Marshall Concrete Products	763.576.8792
Rauville, SD	Northern Con-Agg	605.882.1912
Red Wing	Cemstone Products Company	800.325.6055
Redwood Falls	Duininck Concrete	507.644.2586
Richmond	Knife River Corp - N. Central	888.235.4343
River Falls, WI	Cemstone Contractor Supply	715.425.1119
Rochester	Leitzen Concrete Products	507.282.3875
Rock Creek	Cemstone Products Company	320.629.7921
Rogers	Aggregate Industries (RM)	651.683.8150
Rollag	Aggregate Industries/MinnDak	218.863.6401
Roosevelt	Strata Corporation	218.442.3078

Rosemount	Cemstone Products Company	651.322.8173
Rushford	Knife River Midwest, LLC	507.864.7731
Saginaw	Coons Aggregate Supply	218.729.7544
St. Ansgar, IA	Randall Ready Mix, LLC	641.324.1063
St. Bonifacius	Cemstone Products Company	952.446.0503
St. Cloud	Knife River Corp - N. Central	888.640.1600
St. Cloud	Hardrives	320.251.7376
St. Cloud	Martin Marietta Aggregates	320.251.7141
St. Cloud	Tri-City Paving	320.251.1818
St. Joseph	Knife River Corp - N. Central	888.640.1600
St. Paul		
Childs Rd	Cemstone Products Company	651.772.1564
Midway	Cemstone Products Company	651.645.0769
Minnehaha	Cemstone Products Company	651.774.7974
St. Paul	Marshall Concrete Products	612.789.4305
St. Paul	Aggregate Industries (Agg)	651.683.8190
St. Paul Park	Aggregate Industries (Agg)	651.683.8190
St. Peter	Central Concrete	507.387.3421
Sauk Centre	Duininck Concrete	320.352.3017
Sauk Centre	Worms Ready Mix	320.352.2841
Shafer	Aggregate Industries (Agg)	651.683.8190
Shakopee	Aggregate Industries (RM)	651.683.8150
Shakopee	Barton Sand & Gravel Co	952.402.0350
Silver Creek	Barton Sand & Gravel Co	763.878.2604
Sleey Eye	Central Concrete	507.387.3421
South St Paul	AVR	952.432.7132
Spooner, WI	Cemstone Contractor Supply	715.635.3583
Spring Valley	Knife River Midwest, LLC	507.346.2752
Staples	Knife River Corp - N. Central	800.450.7426
Superior, WI	Arrowhead Concrete Works	715.394.5981
Trail	Strata Corporation	218.268.4112
Turtle Lake, WI	Cemstone Contractor Supply	866.279.2221
Tyler	Bornhoff Concrete	507.247.5575
Virginia	Seppi Brothers Concrete Products	218.741.7007
Wadena	Alexandria Concrete	218.631.1558
Wahpeton, ND	Aggregate Industries/MinnDak	701.642.6804
Walker	Aggregate Industries/MinnDak	218.547.1928
Warren	Strata Corporation	218.745.5252
Waseca	Owatonna Concrete Products	507.835.2690
Wells	Wells Concrete Products	507.553.5113
West Lakeland	Barton Sand & Gravel Co	651.436.5345
Willmar	Duininck Concrete	320.235.0660

Related Associations

ACI International

38800 Country Club Drive P (248) 848.3700
Farmington Hills, MI 48331
Website: www.aci-int.org

American Coal Ash Association

15200 E. Girard Ave #3050 P (720) 870.7897
Aurora, CO 80014
Website: www.acaa-usa.org

American Concrete Inst./Iowa-MN Chapter

771 Mound Avenue P (651) 484.7710
St. Paul, MN 55126 F (651) 484.9096

American Concrete Pavement Association (ACPA)

5420 Old Orchard Road P (847) 966.2272
Suite A100 F (847) 966.9970
Skokie, IL 60077
Website: www.pavement.com

American Concrete Pumping Association (ACPA)

606 Enterprise Drive P (614) 431.5618
Lewis Center, OH 43035 F (614) 431.6944
Website: www.concretepumpers.com

American Inst. of Architects-MN (AIA MN)

275 Market Street, Suite 54 P (612) 338.6763
Minneapolis, MN 55405 F (612) 338.7981
Executive V.P.: Beverly Hauschild-Baron
Website: www.aia-mn.org

American Society for Concrete Contractors (ASCC)

2025 S. Brentwood Blvd P (866) 788.2722
Ste 105 F (314) 968.4367
St. Louis, MO 63144
Website: www.asconline.org

American Society for Testing & Materials (ASTM)

100 Barr Harbor Drive P (610) 832.9500
West Conshohocken, PA 19428 F (610) 832.9555
Website: www.astm.org

Associated Builders & Contractors (ABC)

10193 Crosstown Circle P (952) 941.8693
Eden Prairie, MN 55344 F (952) 941.8698
Executive Director: Robert Heise
Website: www.mnabc.com

Associated General Contractors of MN (AGC)

Capitol Office Building P (651) 632.8929
525 Park Street #110 F (651) 632.8928
St. Paul, MN 55103-2186
Executive Director: David C. Semerad
Website: www.agcmn.org

Builders Association of MN (BAM)

525 Park St, Suite 150 P (651) 646.7959
St. Paul, MN 55103 F (651) 646.2860
Website: www.bamn.org

Builders Association of Twin Cities (BATC)

2960 Centre Point Dr P (651) 697.1954
Roseville, MN 55113
Website: www.batconline.org

Concrete Foundations Association (CFA)

113 1st Street W, P.O. Box 204 P (319) 895.6940
Mount Vernon, IA 52314 F (320) 213.5556
Website: www.cfawalls.org

Concrete Paving Association of MN (CPAM)

4517 Allendale Dr, Suite A P (651) 762.0402
White Bear Twp, MN 55127 F (651) 762.0638
Executive Director: Matt Zeller
Website: www.concreteisbetter.com

Concrete Reinforcing Steel Institute (CRSI)

933 N Plum Grove Road P (847) 517.1200
Schaumburg, IL 60173-4758 F (847) 517.1206
Website: www.crsi.org

Concrete Sawing & Drilling Association (CSDA)

11001 Danka Way N. #1 P (727) 577.5004
St. Petersburg, FL 33716 F (727) 577.5012
Website: www.csda.org

Central MN Builders Association (CMBA)

1124 West St. Germain Street
St. Cloud, MN 56301
Website: www.cmbaonline.org

P (320) 251.4382

F (320) 251.3754

Construction Specifications Institute (CSI)

99 Canal Center Plaza, Suite 300
Alexandria, VA 22314
Website: www.csinet.org

P (800) 689.2900

F (703) 684.8436

Expanded Shale, Clay, & Slate Institute (ESCSI)

2225 Murray Holladay Road
Suite 102
Salt Lake City, UT 84117
President: John P. Ries
Website: www.escsi.org

P (801) 272.7070

F (801) 272.3377

Gunite/Shotcrete Contractors Association (GSCA)

940 Doolittle Dr
San Leandro, CA 94577

P (818) 896.9199

F (818) 896.6699

Insulating Concrete Form Association (ICFA)

1730 Dewes St, #2
Glenview, IL 60025
Executive Director: Joe Lyman
Website: www.forms.org

P (888) 864.4232

F (847) 657.9728

International Concrete Repair Institute

3166 S River Road, Suite 132
Des Plaines, IL 60018
Website: www.icri.org

P (847) 827.0830

F (847) 827.0832

International Masonry Institute

Minnesota Area Office (IMI)

312 Central Ave, SE
Suite 334
Minneapolis, MN 55414
Director: Olene Bigelow

P (612) 332.2214

F (612) 332.1621

Iowa Ready Mixed Concrete Association (IRMCA)

380 SE Delaware Avenue
Ankeny, IA 50021
Website: www.iowareadymix.org

P (515) 965.4575

F (515) 963.4010

Midwest Precast Association (MPA)

PO Box 386324
Bloomington, MN 55438
Executive Director: Mike Johnsrud
Website: www.midwestprecast.com

P (952) 806.9997
F (952) 806.9998

MN Concrete & Masonry Contractors Association (MC&MCA)

26 E Exchange Street, Suite 414
St. Paul, MN 55101
Executive Director: Gary Botzek
Website: www.mcmca.com

P (651) 293.0892
F (651) 293.0373

MN Concrete Council (MCC)

771 Mound Avenue
St. Paul, MN 55126
Business Administrator: Jacki Kurshoff
Website: www.mnconcretecouncil.org

P (651) 482.9549
F (651) 482.9549

MN Concrete Masonry Association (MCMA)

12300 Dupont Avenue S
Burnsville, MN 55337
Website: www.mcma.net

P (952) 707.1976
F (952) 707.1251

MN Limestone Producers Association (MLPA)

PO Box 215
Shakopee, MN 55379
President: Matt Schulenberg

P (800) 382.3756
F (952) 445.0809

MN Onsite Wastewater Association

52988 250th Avenue
Pine Island, MN 55963
Executive Director: Ken Olson
Website: www.mowa-mn.com

P (888) 810.4178

MN Society of Professional Engineers (MSPE)

20 E Thompson Avenue #206
West St. Paul, MN 55118
Director: Mary Detloff
Website: www.mnspe.org

P (651) 457.2347
F (651) 457.6631

MN Transportation Alliance

525 Park Street, Suite 105

St. Paul, MN 55103-2186

Director: Rick Krueger

Website: www.transportationalliance.com

Email: administrator@transportationalliance.com

P (651) 659.0804

F (651) 659.9009

MN Utility Contractors Association (MUCA)

7616 Currell Blvd., Suite 155

Woodbury, MN 55125

Director: DeAnn Stish

Website: www.muca.org

P (800) 567.MUCA

F (651) 735.4018

National Concrete Masonry Association (NCMA)

13750 Sunrise Valley Dr

Herndon, VA 20171-3499

Website: www.ncma.org

P (703) 713.1900

F (703) 713.1910

National Precast Concrete Association (NPCA)

10333 N Meridian Street

Suite 272

Indianapolis, IN 46290

President: Ty Gable

Website: www.precast.org

P (317) 571.9500

P (800) 366.7731

F (317) 571.0041

National Ready Mixed Concrete Association (NRMCA)

900 Spring Street

Silver Spring, MD 20910

President: Robert Garbini

Website: www.nrmca.org

P (888) 84-NRMCA

P (301) 587.1400

F (301) 585.4219

Nebraska Concrete & Aggregates Association

6000 Cornhusker Hwy

Lincoln, NE 68507

Executive Director: Jereme Montgomery

Website: www.nebrconconcagg.com

P (402) 325.8414

F (402) 467.2775

National Stone, Sand & Gravel Association (NSSGA)

1605 King Street

Alexandria, VA 22314

Website: www.nssga.org

P (703) 525.8788

North Central Cement Council (NCCC)

895 240th St E

Jordan, MN 55352

Executive Director: Douglas W. Burns

Email: nccc@frontiernet.net

P (952) 492-2701

P (877) 202-1943

North Dakota Ready Mix & Concrete Products Assoc.

422 N. 2nd St

Bismarck, ND 58502

Director: Dave Sethre

Website: www.ndconcrete.com

P (701) 255.7250

F (701) 223.6719

Portland Cement Association (PCA)

5420 Old Orchard Road

Skokie, IL 60077

Website: www.cement.org

P (847) 966.6200

F (847) 966.8389

Precast Prestressed Concrete Institute

209 W Jackson Blvd, #500

Chicago, IL 60606-6938

Website: www.pci.org

P (312) 786.0300

F (312) 786.0353

South Dakota Ready Mixed Concrete Association

PO Box 793

Brandon, SD 57005

Website: www.sdrmca.org

P (605) 582.6088

F (605) 582.5620

Tilt-Up Concrete Association

113 1st Street W, P.O. Box 204

Mount Vernon, IA 52314

Executive Director: Ed Sauter

Website: www.tilt-up.org

P (319) 895.6911

F (319) 895.8830

Wisconsin Ready Mixed Concrete Association (WRMCA)

16 N. Carroll St #925

Madison, WI 53703

Executive Director: Patrick Essie

Website: www.wrmca.com

P (608) 250.6304

F (608) 250.6306

Government Offices

Office of Governor Tim Pawlenty

130 State Capitol,
75 Rev. Dr. Martin Luther King Jr. Blvd.
St. Paul, MN 55155-1099

651.296.3391
800.657.3717
Fax: 651.296.2089

Minnesota Secretary of State

180 State Office Building
St. Paul, MN 55155-1299

651.296.2803
877.551.6765
Fax: 651.215.0682

Website: www.sos.state.mn.us

Email: secretary.state@state.mn.us

MN Department of Agriculture (MDA)

90 W Plat Blvd.
St. Paul, MN 55107-2094

651.297.2200
Fax: 651.297.5522

Website: www.mda.state.mn.us

Email: webinfo@state.mn.us

MN Department of Commerce

85 7th Place E, Suite 500
St. Paul, MN 55101-2198

651.296.4026
Fax: 651.297.1959

Website: www.commerce.state.mn.us

Email: general.commerce@state.mn.us

MN Dept of Economic Security (MDES)

390 N Robert Street
St. Paul, MN 55101

651.297.4336

Website: www.mnworkforcecenter.org

MN Dept of Employee Relations (DOER) 651.297.1184

658 Cedar Street, Suite 200
St. Paul, MN 55155

Fax: 651.296.1990

Website: www.doer.state.mn.us

MN Office of Environmental Assistance (MOEA)

520 Lafayette Road N Floor 2
St. Paul, MN 55155-4100

651.296.3417
800.657.3843

Website: www.moea.state.mn.us

Fax: 651.215.0246

MN Department of Finance

658 Cedar Street
400 Centennial Office Building
St. Paul, MN 55155

651.297.7881
Fax: 651.296.8685

Website: www.finance.state.mn.us

MN Department of Labor and Industry 651.284.5000
443 Lafayette Road N 800.342.5354
St. Paul, MN 55155-4306 Fax: 651.282.5405
Website: www.doli.state.mn.us
Email: dli.commissioner@state.mn.us

MN Dept of Natural Resources (DNR) 651.296.6157
500 Lafayette Road 800.646.6367
St. Paul, MN 55155-4001 Fax: 651.297.3618
Website: www.dnr.state.mn.us

MN Dept of Employment and Economic Develop. (DEED) 651.259.7114
332 Minnesota St, Suite E200
St. Paul, MN 55101
Website: www.deed.state.mn.us

MN Dept. of Transportation (MN/DOT) 651.779.5576
Concrete Engineering Unit Fax: 651.779.5580
1400 Gervais Avenue
Maplewood, MN 55109
Director: Douglas Schwartz

MN Dept of Transportation (MnDOT) 651.296.3000
395 John Ireland Blvd.
Transportation Building
St. Paul, MN 55155
Website: www.dot.state.mn.us
Email: info@dot.state.mn.us

MN Housing Finance Agency (MHFA) 651.296.7608
400 Sibley Street, Suite 300 800.657.3769
St. Paul, MN 55101
Website: www.mhfa.state.mn.us
Email: mhfa@state.mn.us

Minnesota Planning 651.296.3985
658 Cedar Street
St. Paul, MN 55155
Website: www.mnplan.state.mn.us

MN Pollution Control Agency (MPCA) 651.296.6300
520 Lafayette Road N 800.657.3864
St. Paul, MN 55155-4194 Fax: 651.296.6334
Website: www.pca.state.mn.us

2008 ARM Producer Dues Worksheet

Ready Mix Concrete & CLSM Production Dues: (Please include yardage from subsidiaries and satellites.)

<u>Annual Volume (cu yds)</u>	<u>2007 Annual Dues</u>
0 – 20,000	\$750 + \$0.05 pr yd on volume above 10,000 cu yds
20,000 – 100,000	\$1,215 + \$0.045 pr yd on volume above 20,000 cu yds
100,000 – 200,000	\$5,590 + \$0.035 pr yd on volume above 100,000 cu yds
200,000 – 400,000	\$9,840 + \$0.03 pr yd on volume above 200,000 cu yds
> 400,000	\$17,140 + \$0.02 pr yd on volume above 400,000 cu yds

Note: Maximum Dues are \$25,040 for Ready Mix Concrete

Aggregate Production Dues:

<u>Annual Volume (tons)</u>	<u>2007 Annual Dues</u>
0 – 500,000	\$850
500,000 – 750,000	\$2,470
750,000 – 1,500,000	\$2,990
1,500,000 – 2,500,000	\$4,170
> 2,500,000	\$5,190

Note: Maximum Dues are \$5,190 for Aggregate Production

Combination Production Dues:

Companies producing both ready mix and aggregate pay according to both the ready mix and aggregate production schedules. The cap of maximum payment to ARM for any company with combined ready mix and aggregate productions is the total maximum dues for ready mix concrete (\$25,040) and aggregate production (\$5,190) for a maximum of \$30,230.

2008 ARM Associate Dues Worksheet

Manufacturers & Distributors

(Based on sales to the ready mixed concrete or aggregate producers in Minnesota)

\$0 – \$750,000	\$750
\$750,001 – \$1,000,000	\$1,750
> \$1,000,000	\$2,250

Admixture & Concrete Material Suppliers

(Based on sales to the ready mixed concrete producers in Minnesota)

\$0 – \$250,000	\$1,750
\$250,001 – \$500,000	\$2,250
\$500,001 – 750,000	\$3,500
\$750,001 – \$1,000,000	\$4,000
> \$1,000,000	\$4,700

Testing Companies

\$1,200

Consultants, Engineers, Architects, Contractors, Insurance Companies, Associated Vendors

\$500

Third-Party Coal Fly-Ash Marketers

(Based on all sales in Minnesota)

\$0 – \$250,000	\$1,850
\$250,001 – \$500,000	\$2,575
\$500,001 – 750,000	\$3,600
\$750,001 – \$1,000,000	\$4,325
> \$1,000,000	\$5,770

Coal Fly-Ash Generators

\$1,100

Aggregate Ready Mix of Minnesota

BYLAWS

ARTICLE 1.

PURPOSE, OFFICE AND CORPORATE SEAL

- 1.01 Purpose – The Purpose of the Corporation shall be any and all activities which are permitted pursuant to Minnesota Statutes Section 317A, the Minnesota Nonprofit Corporation Act, and Section 501(c)(6) of the Internal Revenue Code of 1986, as amended, including, but not limited to, the advancement of the economic, commercial and business interests of the aggregate and ready mix concrete industry in Minnesota, including educating its members and the general public, disseminating educational information regarding the industry to its members and the general public, and participating in programs, policies and legislation designed to further the interests of commercial aggregate or ready mix concrete producers in Minnesota. The Corporation shall not participate in any activities that may limit competition or otherwise restrain trade in the aggregate and ready mix concrete industry in Minnesota. The Corporation shall not discriminate against any employee or member on the basis of race, creed, religion, sex, age, national origin or any other category protected by law. The Corporation shall promote the best interests of the aggregate and ready mix industry in Minnesota and shall not engage in any discriminatory practices against any individual or organization who is not a member of the Corporation.
- 1.02 Registered Office - The registered office of the Corporation shall be located within the State of Minnesota, as set forth in the articles of incorporation. The registered office need not be the same as the principal place of business of the Corporation. The board of directors shall have authority to change the registered office of the Corporation and a statement evidencing any such change shall be filed with the Secretary of State of Minnesota as required by law.
- 1.03 Offices - The Corporation may have other offices, including its principal business office, either within or without the State of Minnesota.
- 1.04 Corporate Seal - The Corporation shall not have a corporate seal.

ARTICLE 2
MEMBERS

- 2.01 Producer Members – Any person, firm or corporation doing business within Minnesota who is regularly engaged in the commercial aggregate business and who operates an aggregate mining operation within Minnesota shall be eligible to become an aggregate producer member of the Corporation. Any person, firm or corporation doing business within Minnesota who is regularly engaged in the commercial ready mix concrete business and who operates a ready mix plant within Minnesota shall be considered eligible to become a ready mix producer member of the Corporation. Aggregate producer members and ready mix producer members shall both be referred to herein as producer members. A firm or corporation must designate one person to exercise the rights of membership in this Corporation. Additional persons connected with the firm or corporation may participate in the activities of this Corporation in accordance with policies adopted by the board of directors.
- 2.02 Associate Members – Any individual, firm or corporation dealing in materials, equipment or services incidental to the production or delivery of aggregates, or the manufacturing or delivery of ready mix concrete, or otherwise involved in the aggregate or ready mix industry, who is not eligible to be a producer member, shall be eligible to become an associate member of the Corporation. A firm or corporation must designate one person to exercise the rights of membership in this Corporation. Additional persons connected with the firm or corporation may participate in the activities of this Corporation in accordance with policies adopted by the board of directors.
- 2.03 Membership – The board of directors shall have the authority to set standards for and dues required for membership in the Corporation, and to accept or reject any applicant for membership. Membership in this Corporation is a privilege and not a right. The board of directors reserves the right to reject or remove any applicant or member with or without cause. In addition, the board of directors may establish one or more classes of non-voting members with such rights, duties and obligations as the board may establish.
- 2.04 Member Voting Rights – At any annual or special meeting of the members of the Corporation each producer member and

each associate member (or their designated individual representative if the member is a corporation, partnership or limited liability company) shall be entitled to one (1) vote. Producer members and associate members (or their designated individual representative if the member is a corporation, partnership or limited liability company) are entitled to attend all meetings of the members, to vote and to hold office in the Corporation.

- 2.05 Aggregate Division – The aggregate division shall consist of all aggregate producer members of the Corporation. The aggregate division shall have such authority to manage the business and affairs of the Corporation relating to aggregate production issues as may be delegated to it by the board of directors.
- 2.06 Ready Mix Division - The ready mix division shall consist of all ready mix producer members of the Corporation. The ready mix division shall have such authority to manage the business and affairs of the Corporation relating to ready mix production issues as may be delegated to it by the board of directors.

ARTICLE 3 OFFICERS

- 3.01 Appointment of Officers - The board of directors shall elect a president, vice president, past president, treasurer and executive director. The president, vice president, and past president shall be producer directors at the time of their appointment, and at least one (1) of such officers shall be an aggregate producer director at the time of appointment and at least one (1) of such officers shall be an aggregate producer at the time of appointment.. In addition, the board of directors may appoint such other officers and agents as it may deem necessary. The officers shall exercise such powers and perform such duties as are prescribed by applicable statutes, the articles of incorporation, these bylaws, or as may be determined from time to time by the board of directors. Any number of offices may be held by the same person.
- 3.02 President - The president shall:
- a. When present, preside at meetings of the board of directors and of the members;
 - b. See that orders and resolutions of the board of directors

- are carried into effect;
- c. Sign and deliver in the name of the Corporation deeds, mortgages, bonds, contracts or other instruments pertaining to the business of the Corporation, except in cases in which the authority to sign and deliver is required by law to be exercised by another person or is expressly delegated by the articles of incorporation or these bylaws or by the board of directors to another officer or agent of the Corporation;
 - d. Maintain records of and, when necessary, certify proceedings of the board of directors and the members, and
 - e. Perform such other duties as prescribed by the board of directors.
- 3.03 Vice President – The vice president shall:
- a. In the absence of the president, preside at meetings of the board of directors and of the members, and, when necessary, certify such proceedings of the board of directors and the members;
 - b. Succeed to the office of president in case of a vacancy in that office, and any such service shall not be counted for the purpose of term limits; and
 - c. Perform such other duties as may be prescribed by the board of directors or by the president.
- 3.04 Past President – The past president shall perform such duties as may be prescribed by the board of directors or by the president.
- 3.05 Treasurer - The treasurer shall:
- a. Insure that accurate financial records are kept for the Corporation;
 - b. Insure that all money, drafts, and checks are deposited in the name of and to the credit of the Corporation in the banks and depositories designated by the board of directors;
 - c. Oversee the proper endorsement and deposit of notes, checks, and drafts received by the Corporation;
 - d. Oversee the proper disbursement of corporate funds and issuance checks and drafts in the name of the Corporation, as ordered by the board of directors;
 - e. Upon request, provide the president and the board of directors with an account of transactions by the treasurer and of the financial condition of the Corporation; and
 - f. Perform such other duties as prescribed by the board of

directors or by the president.

- 3.06 Executive Director – The executive director shall be in charge of the day to day business operations of the Corporation and shall perform such additional duties as may be prescribed by the board of directors or by the president. The executive director shall have the right to attend all meetings of the board of directors, except when excused by majority vote of the directors present.
- 3.07 Term of Office - The officers, other than executive director, shall hold office for one (1) year terms or until a successor is elected and assumes office. The executive director shall hold office for such a term as designated by the board of directors
- 3.08 Delegation - An officer may, with the approval of the board of directors, delegate some of the duties or powers of such officer to other persons. An officer who delegates the duties or powers of an officer remains subject to the standard of conduct for an officer with respect to the discharge of the delegated duties and powers.
- 3.09 Resignation - An officer may resign by giving written notice to the Corporation. The resignation is effective without acceptance when the notice is given to the Corporation, unless a later effective date is named in the notice.
- 3.10 Removal - An officer may be removed, with or without cause, by majority vote all of the remaining directors.
- 3.11 Vacancy - A vacancy in an office because of death, resignation, removal, disqualification, or other cause may, or in the case of a vacancy in the office of the president or treasurer shall, be filled for the unexpired part of the term by an appointment made by the board of directors.

ARTICLE 4 MEETINGS

- 4.01 Annual Member Meetings – Annual meetings of the members of the Corporation for the purpose of electing the board of directors, the nominating committee, and for general business items shall be held as determined by the board of directors. Notice of the annual meetings shall be given in writing, and mailed to the members of the Corporation not less than

thirty (30) days prior to the date set for the meeting.

- 4.02 Special Meetings – Special meetings of the members may be called at any time by the president, or shall be called by the president upon the written request of a majority of the Directors, or shall be called by the president upon the written request of ten (10) active members, provided in all such cases that the request specifies the purpose of the special meeting. Written notice of special meetings, specifying the purpose thereof, shall be given by an officer of the Corporation, and shall be mailed to the last known post office address of each member at least ten (10) days prior to the date of such meeting. At such special meeting no business shall be transacted other than specified in the written notice.
- 4.03 Quorum – At all meetings of the members, a quorum shall consist of 25% of the active members as of the prior November 1st, provided that at least 40% of the active producer members are present. Once the quorum is established at the start of the meeting, it shall be presumed to continue until adjournment, regardless of the number of members who leave during the meeting.

ARTICLE 5 BOARD OF DIRECTORS

- 5.01 General Powers - The business and affairs of the Corporation shall be managed by or under the direction of its board of directors. Directors must be natural persons and of full legal age. Directors need not be residents of the State of Minnesota.
- 5.02 Composition - The board of directors shall consist of eighteen (18) individuals as follows:
- a. Producer Directors – There shall be twelve (12) producer directors who shall be elected by a majority of the producer members. There shall always be at least four (4) producer directors who are affiliated with aggregate producers and at least four (4) producer members who are affiliated with ready mix concrete producers.
 - b. Associate Directors - There shall be six (6) associate directors who shall be elected by a majority of the associate members.

- 5.03 Election – The board of directors shall be elected by the membership at its annual meeting. If there are only the number of those nominated as there are positions to be filled the vote may be taken by voice vote or show of hands instead of by ballot. Election shall be by plurality vote or by a form of preferential voting that allows each member to vote for candidates in order of preference. Ties on the first ballot shall be broken by lot.
- 5.04 Nominating Committee – There shall be a nominating committee of five members, at least two of whom shall be producer members, elected by the membership at the annual meeting to serve a term of one year. Members may serve for two consecutive terms, and are not eligible for subsequent service for the following two years. The nominating committee shall elect its own chair. The duties of the nominating committee shall be to:
- a. serve as a Leadership Development committee and seek out eligible and qualified candidates for the board of directors;
 - b. establish the eligibility of candidates proposed for election,
 - c. propose one or more candidates for election by the membership at the annual meeting; and
 - d. ensure that the proposed candidates comply with Sections 5.01 and 5.02 above.
- 5.05 Term Limit - Directors shall be elected for terms of three (3) years or until a successor is elected and assumes office. Directors are restricted to a maximum of two (2) consecutive three (3) year terms after which they are ineligible to serve as a director for a period of two (2) years. A partial term served by a director to fill a vacancy shall not be considered for purposes of this term limit.
- 5.06 Staggered Terms - The terms of the directors shall be staggered such that two (2) associate directors are elected each year and four (4) producer directors are elected each year.
- 5.07 Resignation - A director may resign at any time by giving written notice to the Corporation. The resignation is effective without acceptance when the notice is given to the Corporation, unless a later effective time is specified in the notice.

- 5.08 Removal of Directors - A director may be removed at any time, with or without cause, by those members eligible to elect such director. In addition, if a board member fails to attend three (3) consecutive board meetings, a majority of the other board members shall have the authority to remove such director.
- 5.09 Vacancies - If the office of any producer director becomes vacant by reason of death, resignation, removal from office or otherwise, a majority of the remaining producer directors shall choose a successor, who shall hold office until the expiration of the term of the producer director being replaced. If the office of any associate director becomes vacant by reason of death, resignation, removal from office or otherwise, a majority of the remaining associate directors shall choose a successor, who shall hold office until the expiration of the term of the associate director being replaced. A vacancy that will occur at a specific later date may be filled before the vacancy occurs, but the new director may not take office until the vacancy occurs.
- 5.10 Board Meetings - The board of directors shall hold regular meetings on a quarterly basis, and may hold special meetings from time to time as set forth below. Meetings of the board of directors may be held at any place, within or without the State of Minnesota, as the board of directors may select. If the board of directors fails to select a place for a meeting, the meeting shall be held at the principal business office of the Corporation.
- 5.11 Quorum - A majority of the directors currently holding office is a quorum for the transaction of business. In the absence of a quorum, a majority of the directors present may adjourn a meeting from time to time until a quorum is present. If a quorum is present when a duly called or held meeting is convened, the directors present may continue to transact business until adjournment, even though the withdrawal of directors originally present leaves less than the proportion or number otherwise required for a quorum.
- 5.12 Electronic Communications - A conference among directors by a means of communication through which the directors may simultaneously hear each other during the conference is a board of directors meeting, if the same notice is given of the conference as would be required for a meeting, and if the number of directors participating in the conference is a

quorum. Participation in a meeting by this means is personal presence at the meeting.

- 5.13 Regular Meetings; Notice – Notice of each regular meeting of the board of directors shall be given by the president or executive director in writing at least five (5) days before the date of each regular meeting to all directors of the date, time, and place of the regular meeting. If the date, time, and place of a regular meeting has been announced at a previous meeting of the board of directors, notice is not required. Notice of an adjourned meeting need not be given other than by announcement at the meeting at which adjournment is taken.
- 5.14 Special Meetings; Notice – Special meetings of the board of directors may be called by the president, and shall be called by the president upon receipt of a written request of at least five (5) directors. The president shall call a special meeting by giving at least three (3) days written notice to all directors of the date, time, and place of the special meeting. The notice shall also state the purpose of the special meeting. If the date, time, and place of a special meeting has been announced at a previous meeting of the board of directors, notice is not required. Notice of an adjourned meeting need not be given other than by announcement at the meeting at which adjournment is taken.
- 5.15 Waiver of Notice – A director may waive notice of a meeting of the board of directors. A waiver of notice by a director entitled to notice is effective whether given before, at, or after the meeting, and whether given in writing, orally, or by attendance. Attendance by a director at a meeting is a waiver of notice of that meeting, unless the director objects at the beginning of the meeting to the transaction of business because the meeting is not lawfully called or convened and does not participate in the meeting. A record of such waivers of notice shall be filed with the minutes of the meeting or record of action taken.
- 5.16 Action Without Meeting - An action required or permitted to be taken at a board of directors meeting may be taken by written action signed by all of the directors. The written action is effective when signed by all of the directors, unless a different effective time is provided in the written notice.

- 5.17 Act of the Board of Directors - The act of a majority of directors present is the act of the entire board of directors.
- 5.18 Executive Committee – The Executive Committee shall consist of the president, vice president, past president, treasurer and such additional members as may be appointed by the board of directors. Subject to the control and direction of the board of directors, the Executive Committee may act on behalf of the Corporation during the intervals between the regular meetings of the board of directors.

ARTICLE 6 COMMITTEES

- 6.01 The board of directors shall establish standing and ad hoc committees as deemed necessary to assist in the management of the business and affairs of the Corporation.
- 6.02 Committee Structure - Committees shall be subject at all times to the direction and control of the board of directors. Committee members shall be natural persons. A committee shall consist of one or more persons, who need not be directors, appointed by the board of directors. Minutes, if any, of committee meetings shall be made available upon request to members of the committee and to the directors.

ARTICLE 7 INDEMNIFICATION

- 7.01 Indemnification - Directors, officers, members, committee members, and other persons shall have the rights to indemnification provided by Section 317A.521 of the Minnesota Statutes and all laws amendatory thereof and supplementary thereto.

ARTICLE 8 FINANCIAL

- 8.01 Fiscal year – The fiscal year shall be as established by the board of directors.
- 8.02 Books and Records; Financial Statement - The Corporation shall keep at its registered office correct and complete copies

of its articles of incorporation and bylaws, accounting records, and minutes of meetings of members, board of directors, and committees having any of the authority of the board of directors. A member, or the agent or attorney of a member, may inspect all books and records and voting agreements for any proper purpose at any reasonable time. Upon request, the Corporation shall give the member a statement showing the financial results of all operations and transactions affecting income and surplus during its last annual accounting period and a balance sheet containing a summary of its assets and liabilities as of the closing date of the accounting period.

ARTICLE 9 PARLIAMENTARY AUTHORITY

- 9.01 The rules contained in the tenth edition of *Robert's Rules of Order Newly Revised* shall govern this corporation in all cases to which they are applicable and in which they are not inconsistent with applicable law, these bylaws, and any special rules of order which the board of directors or membership may adopt.

ARTICLE 10 AMENDMENT

- 10.01 These bylaws may be amended at any regular or special meeting of the members, provided that the exact text of the amendment is sent with the notice of the meeting. A two-thirds vote of the producer members present and voting shall be required.



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